

# EC centrifugal module - RadiCal

backward-curved, single-intake  
with support bracket



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## Nominal data

|                          |                   |            |
|--------------------------|-------------------|------------|
| Type                     | K3G280-RR04-I2    |            |
| Motor                    | M3G084-DF         |            |
| Phase                    |                   | 1~         |
| Nominal voltage          | VAC               | 230        |
| Nominal voltage range    | VAC               | 200 .. 277 |
| Frequency                | Hz                | 50/60      |
| Method of obtaining data |                   | ml         |
| Speed (rpm)              | min <sup>-1</sup> | 2900       |
| Power consumption        | W                 | 660        |
| Current draw             | A                 | 2.9        |
| Min. ambient temperature | °C                | -25        |
| Max. ambient temperature | °C                | 60         |

ml = Max. load · me = Max. efficiency · fa = Free air · cs = Customer specification · ce = Customer equipment  
Subject to change

## Data according to Commission Regulation (EU) 327/2011 (prEN 17166)

|                                   |   | Actual | Req. 2015 |                               |                   |      |
|-----------------------------------|---|--------|-----------|-------------------------------|-------------------|------|
| 01 Overall efficiency $\eta_{es}$ | % | 66.6   | 49.6      | 09 Power consumption $P_{ed}$ | kW                | 0.65 |
| 02 Measurement category           |   | A      |           | 09 Air flow $q_v$             | m <sup>3</sup> /h | 2100 |
| 03 Efficiency category            |   | Static |           | 09 Pressure increase $p_{fs}$ | Pa                | 682  |
| 04 Efficiency grade N             |   | 79     | 62        | 10 Speed (rpm) n              | min <sup>-1</sup> | 2905 |
| 05 Variable speed drive           |   | Yes    |           | 11 Specific ratio*            |                   | 1.01 |

Data obtained at optimum efficiency level.

\* Specific ratio =  $1 + p_b / 100\,000\text{ Pa}$

LU-151716

The efficiency values displayed for achieving conformity with the Ecodesign Regulation EU 327/2011 has been reached with defined air duct components (e.g. inlet rings).  
The dimensions must be requested from ebm-papst. If other air conduction geometries are used on the installation side, the ebm-papst evaluation loses its validity/the conformity must be confirmed again.  
The product does not fall within the scope of Regulation (EU) 2019/1781 due to the exception specified in Article 2 (2a) (motors completely integrated into a product).

## Technical description

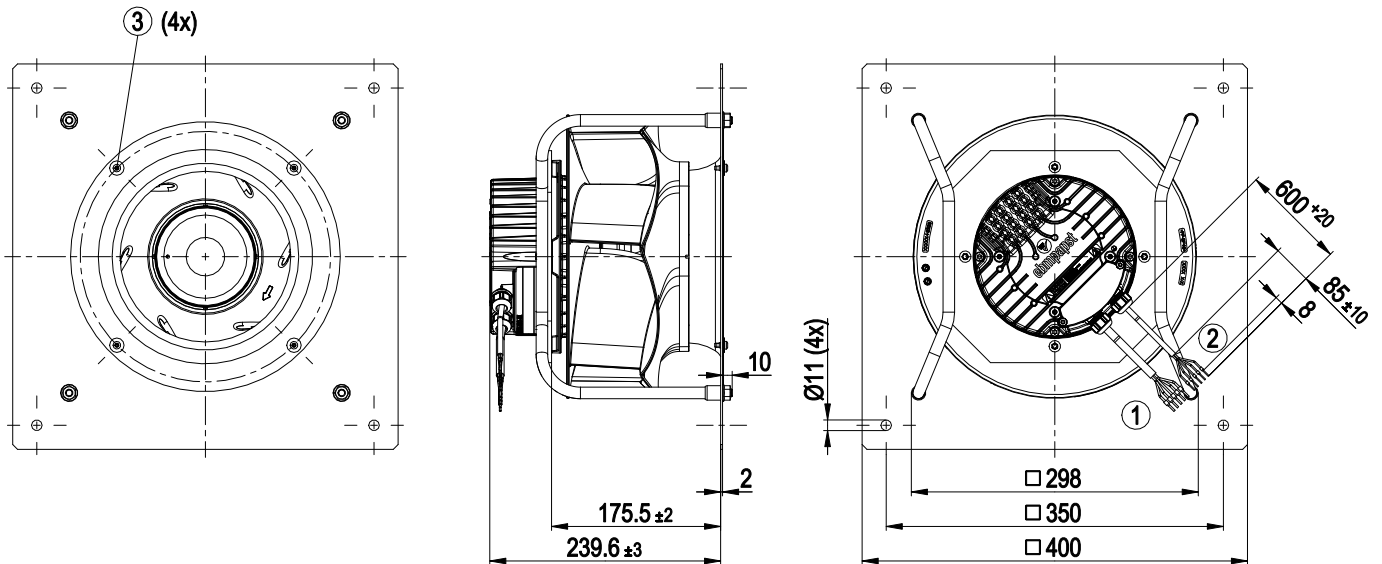
|                                                                            |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |
|----------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Weight                                                                     | 8.82 kg                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
| Size                                                                       | 280 mm                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |
| Motor size                                                                 | 84                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |
| Rotor surface                                                              | Painted black                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |
| Electronics housing material                                               | Die-cast aluminum                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |
| Impeller material                                                          | PP plastic                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
| Support plate material                                                     | Sheet steel, galvanized                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
| Support bracket material                                                   | Steel, painted black                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |
| Inlet nozzle material                                                      | Sheet steel, galvanized                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
| Number of blades                                                           | 6                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |
| Direction of rotation                                                      | Clockwise, viewed toward rotor                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |
| Degree of protection                                                       | IP55                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |
| Insulation class                                                           | "F"                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |
| Moisture (F) / Environmental (H) protection class                          | H1                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |
| Max. permitted ambient temp. for motor (transport/storage)                 | +80 °C                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |
| Min. permitted ambient temp. for motor (transport/storage)                 | -40 °C                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |
| Installation position                                                      | Shaft horizontal or rotor on bottom; rotor on top on request                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |
| Condensation drainage holes                                                | On rotor side                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |
| Mode                                                                       | S1                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |
| Motor bearing                                                              | Ball bearing                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |
| Technical features                                                         | <ul style="list-style-type: none"> <li>- Output 10 VDC, max. 10 mA</li> <li>- Operation and alarm display</li> <li>- Alarm relay</li> <li>- Integrated PID controller</li> <li>- Power limiter</li> <li>- Motor current limitation</li> <li>- PFC, active</li> <li>- RS-485 MODBUS-RTU</li> <li>- Soft start</li> <li>- Control input 0-10 VDC / PWM</li> <li>- Control interface with SELV potential safely disconnected from supply</li> <li>- Thermal overload protection for electronics/motor</li> <li>- Line undervoltage / phase failure detection</li> </ul> |
| EMC immunity to interference                                               | According to EN 61000-6-2 (industrial environment)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |
| EMC circuit feedback                                                       | According to EN 61000-3-2/3                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| EMC interference emission                                                  | According to EN 61000-6-3 (household environment)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |
| Touch current according to IEC 60990 (measuring circuit Fig. 4, TN system) | <= 3.5 mA                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
| Motor protection                                                           | Thermal switch auto reset, internally connected                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |
| With cable                                                                 | Variable                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |
| Protection class                                                           | I (with customer connection of protective earth)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |
| Conformity with standards                                                  | EN 60335-1; EN 61800-5-1; CE; UKCA                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |
| Approval                                                                   | UL 1004-7 + 60730-1; EAC; CSA C22.2 No. 77 + CAN/CSA-E60730-1                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |

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## Product drawing

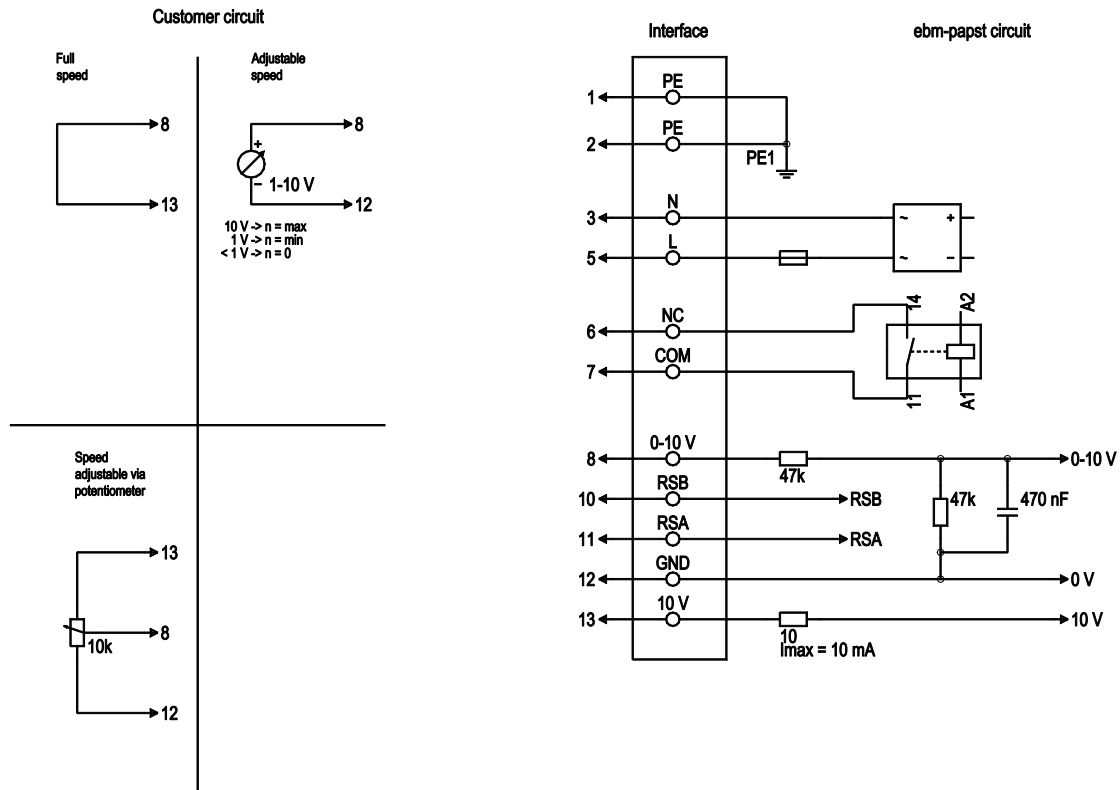


|   |                                                                                         |
|---|-----------------------------------------------------------------------------------------|
| 1 | Cable PVC AWG18<br>5x wire-end ferrule                                                  |
| 2 | Cable PVC AWG22<br>5x wire-end ferrule                                                  |
| 3 | Attachment for inlet ring and FlowGrid (20280-2-2957 not included in scope of delivery) |

# EC centrifugal module - RadiCal

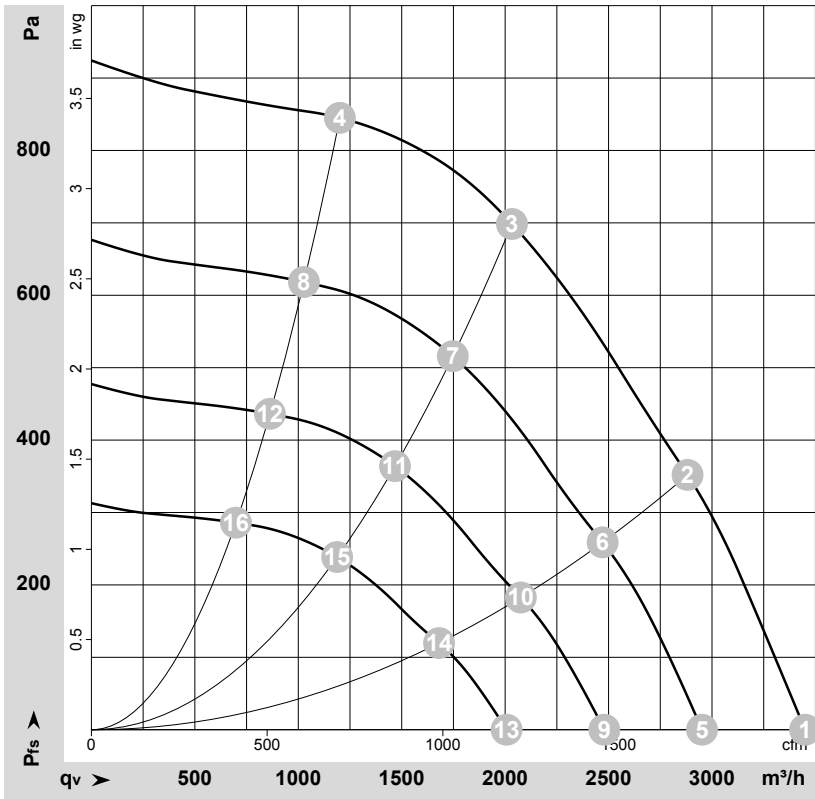
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## Connection diagram



| No. | Conn. | Designation | Color        | Function/assignment                                                                                                                                                                           |
|-----|-------|-------------|--------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1   | 1, 2  | PE          | green/yellow | Protective earth                                                                                                                                                                              |
| 1   | 3     | N           | blue         | Power supply, neutral conductor, 50/60 Hz                                                                                                                                                     |
| 1   | 5     | L           | black        | Power supply, phase, 50/60 Hz                                                                                                                                                                 |
| 1   | 6     | NC          | white 1      | Status relay, floating status contact; break for failure, contact rating 250 VAC / 2A (AC1) / min. 10 mA, basic insulation on supply side and reinforced insulation on control interface side |
| 1   | 7     | COM         | white 2      | Status relay, floating status contact; common connection, contact rating 250 VAC / 2A (AC1) / min. 10 mA, basic insulation on supply side and reinforced insulation on control interface side |
| 2   | 8     | 0-10V       | yellow       | Analog input (set value); 0-10 V; $R_i = 100\text{ k}\Omega$ ; adjustable curve                                                                                                               |
| 2   | 10    | RSB         | brown        | RS485 interface for MODBUS, RSB                                                                                                                                                               |
| 2   | 11    | RSA         | white        | RS485 interface for MODBUS, RSA                                                                                                                                                               |
| 2   | 12    | GND         | blue         | Reference ground for control interface, SELV                                                                                                                                                  |
| 2   | 13    | +10V        | red          | Fixed voltage output 10 VDC, +10 V $\pm 3\%$ ; max. 10 mA; short-circuit-proof; power supply for external devices (e.g. pot)                                                                  |

## Curves: Air performance 50 Hz



$\rho = 1.15 \text{ kg/m}^3 \pm 2 \%$

Measurement: LU-151716-1  
Date: 2012-10-18  
Nozzle: 28000-2-4013

Air performance measured according to ISO 5801 installation category A. For detailed information on the measurement setup, contact ebm-papst. Intake sound level: Sound power level according to ISO 13347 / sound pressure level measured at 1 m distance from fan axis. The values given are valid under the specified measuring conditions and may vary due to conditions of installation. For deviations from the standard configuration, the parameters have to be checked on the installed unit.

## Measured values

|    | U   | f  | n                 | P <sub>ed</sub> | I    | LpA <sub>in</sub> | LwA <sub>in</sub> | q <sub>v</sub> | P <sub>fs</sub> | q <sub>v</sub> | P <sub>fs</sub> |
|----|-----|----|-------------------|-----------------|------|-------------------|-------------------|----------------|-----------------|----------------|-----------------|
|    | V   | Hz | min <sup>-1</sup> | W               | A    | dB(A)             | dB(A)             | m³/h           | Pa              | cfm            | in. wg          |
| 1  | 230 | 50 | 2900              | 487             | 2.18 | 79                | 86                | 3450           | 0               | 2030           | 0.00            |
| 2  | 230 | 50 | 2900              | 604             | 2.67 | 73                | 81                | 2880           | 350             | 1695           | 1.41            |
| 3  | 230 | 50 | 2900              | 660             | 2.90 | 68                | 76                | 2035           | 700             | 1195           | 2.81            |
| 4  | 230 | 50 | 2900              | 571             | 2.53 | 74                | 81                | 1200           | 850             | 705            | 3.41            |
| 5  | 230 | 50 | 2500              | 305             | 1.37 | 75                | 82                | 2950           | 0               | 1735           | 0.00            |
| 6  | 230 | 50 | 2500              | 381             | 1.69 | 69                | 77                | 2470           | 259             | 1455           | 1.04            |
| 7  | 230 | 50 | 2500              | 417             | 1.84 | 64                | 72                | 1745           | 517             | 1030           | 2.08            |
| 8  | 230 | 50 | 2500              | 357             | 1.58 | 70                | 77                | 1025           | 619             | 605            | 2.49            |
| 9  | 230 | 50 | 2100              | 181             | 0.81 | 70                | 78                | 2480           | 0               | 1460           | 0.00            |
| 10 | 230 | 50 | 2100              | 226             | 1.00 | 65                | 73                | 2075           | 183             | 1220           | 0.73            |
| 11 | 230 | 50 | 2100              | 247             | 1.09 | 60                | 67                | 1470           | 365             | 865            | 1.47            |
| 12 | 230 | 50 | 2100              | 212             | 0.94 | 65                | 73                | 865            | 437             | 510            | 1.75            |
| 13 | 230 | 50 | 1700              | 96              | 0.43 | 65                | 72                | 2005           | 0               | 1180           | 0.00            |
| 14 | 230 | 50 | 1700              | 120             | 0.53 | 60                | 67                | 1680           | 120             | 990            | 0.48            |
| 15 | 230 | 50 | 1700              | 131             | 0.58 | 54                | 62                | 1190           | 239             | 700            | 0.96            |
| 16 | 230 | 50 | 1700              | 112             | 0.50 | 60                | 67                | 700            | 286             | 410            | 1.15            |

U = Voltage · f = Frequency · n = Speed (rpm) · P<sub>ed</sub> = Power consumption · I = Current draw · LpA<sub>in</sub> = Sound pressure level intake side · LwA<sub>in</sub> = Sound power level intake side  
q<sub>v</sub> = Air flow · P<sub>fs</sub> = Pressure increase