

Product Data Sheet **8315100164**
VWCF080KHFLS
AF80-00164 12V P/2U
13.200

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AF80-00164 12V P/2U 13.200

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1 General

Fan type	Axial	
Rotating direction looking at rotor	Counterclockwise	
Airflow direction	Air outlet over struts	
Bearing system	Ball bearing	
Mounting position - shaft	Any	

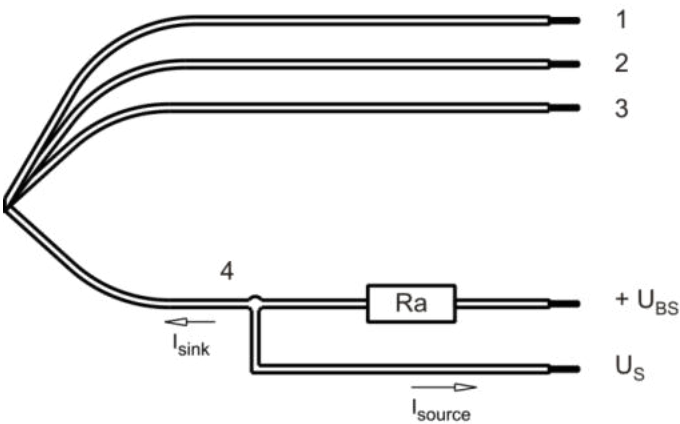
2 Mechanics

2.1 General

Width	80,0 mm	
Height	80,0 mm	
Depth	38,0 mm	
Mass	0,220 kg	
Housing material	Plastic	
Impeller material	Plastic	
Max. torque when mounted across both mounting flanges	Wire outlet corner: 50 Ncm Remaining corners: 110 Ncm	
Screw size	ISO 4762 - M4 degreased, without an additional brace and without washer	

2.2 Connections

Electrical connection	Wires	
Lead wire length	L = 310 mm	
Tolerance	+/- 10,0 mm	
Wire size (AWG)	22	
Insulation diameter	1,70 mm	



Wire	Color	Operation	Wire size	Insulation diameter
1	red	+ UB	AWG 22	1,70 mm
2	blue	- GND	AWG 22	1,70 mm
3	violet	PWM	AWG 22	1,70 mm
4	white	Tacho	AWG 22	1,70 mm

The auxilliaries shown on the schematic diagram (which are required for the intended use) are not part of our delivery.

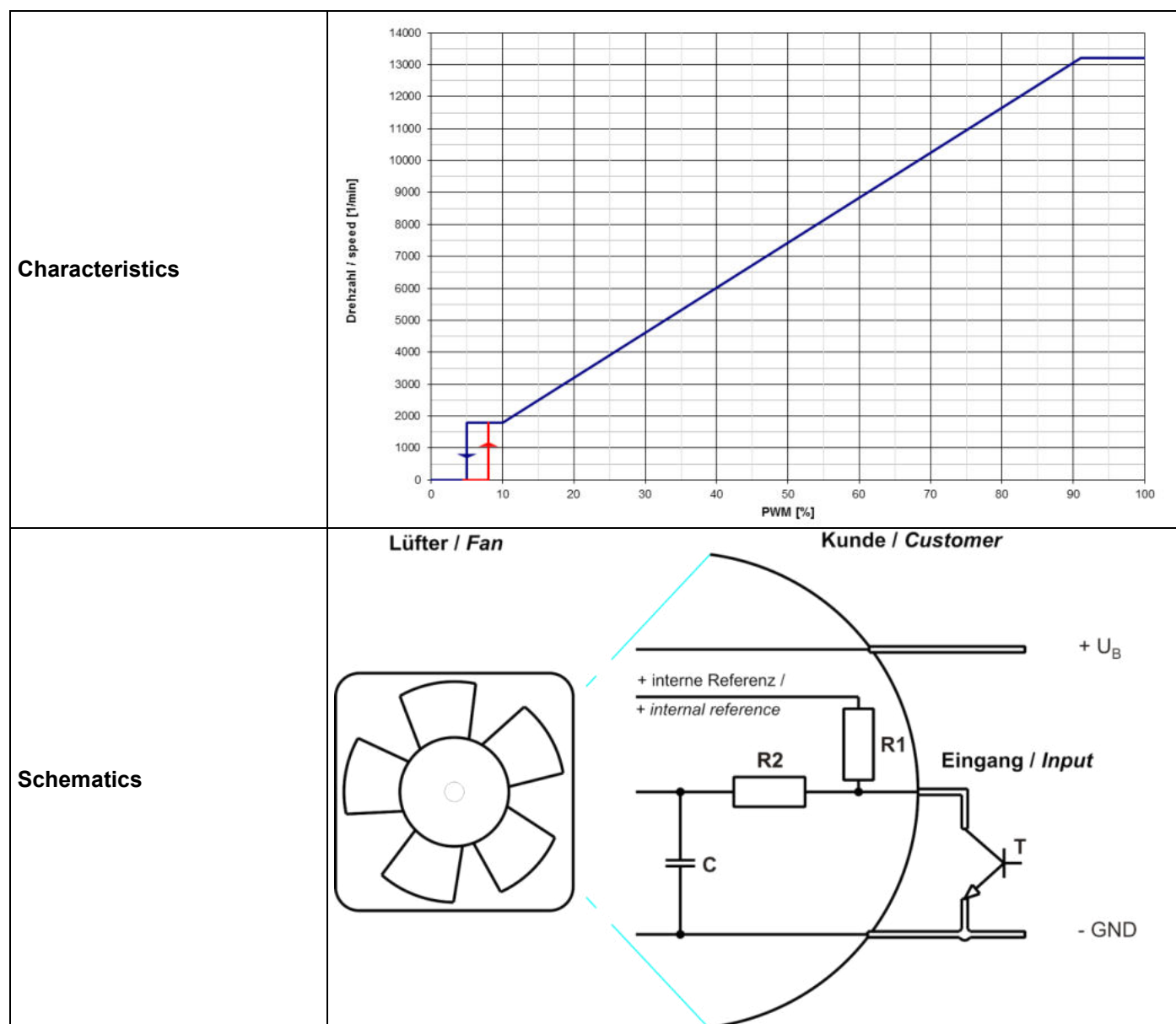
3 Operating Data

3.1 Electrical Interface - Input

Control input	PWM
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Features

Input type	Open collector	
PWM - Frequency		2 kHz - 5 kHz



Speed controll: 0... 100 %, PWM-Low < 0,2 V

3.2 Electrical Operating Data

Measurement conditions: Normal air density = 1,2 kg/m³; Temperature 23°C +/- 3°C; Motor axis horizontal; warm-up time before measuring 5 minutes (unless otherwise specified). In the intake and outlet area should not be any solid obstruction within 0,5 m.

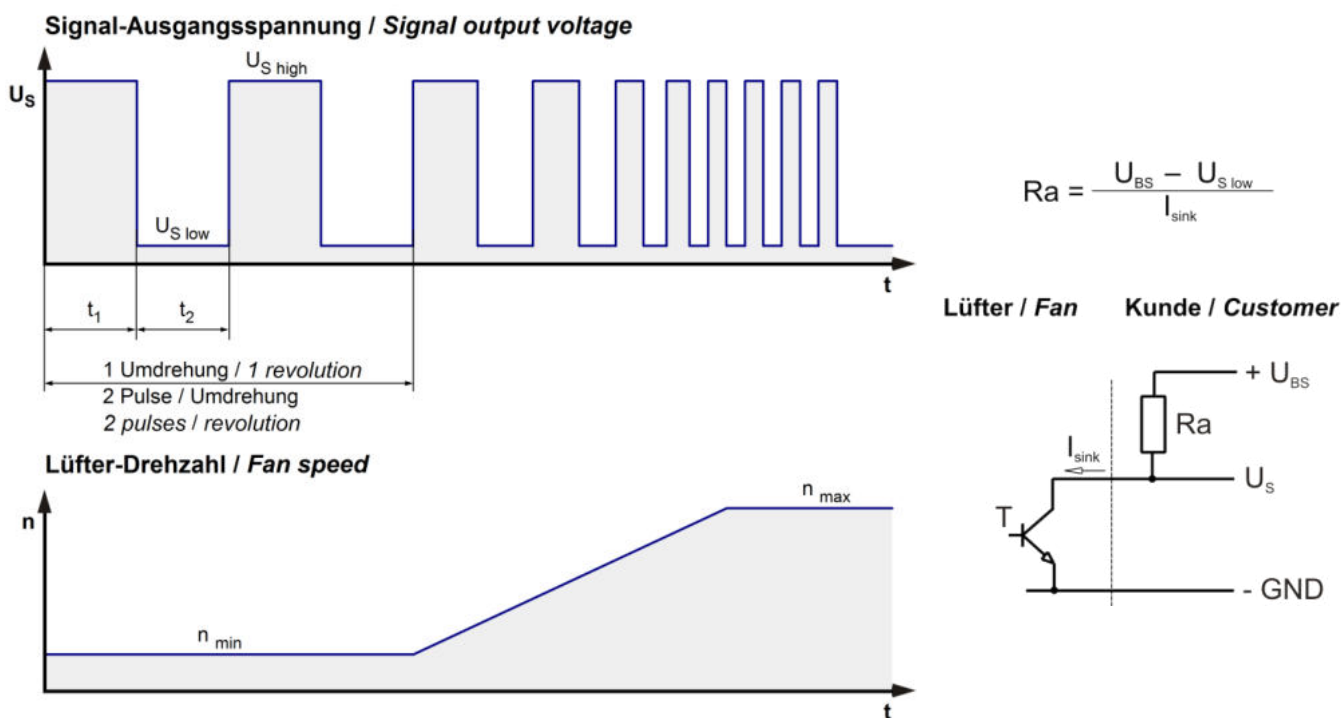
$\Delta p = 0$: corresp. to free air flow (see chapter aerodynamics)
 I: corresp. to arithm. mean current value

Name	Condition
PWM 0001	PWM: 100 %; f: 2 kHz

Features	Condition	Symbol	Values		
Voltage range		U	8 V		16 V
Nominal voltage		U _N		12 V	
Power consumption	$\Delta p = 0$	P	21 W	26 W	26 W
Tolerance	PWM 0010		+/- 17,5 %	+/- 17,5 %	+/- 25 %
Current consumption	$\Delta p = 0$	I	2.625 mA	2.170 mA	1.625 mA
Tolerance	PWM 0010		+/- 17,5 %	+/- 17,5 %	+/- 25 %
Speed	$\Delta p = 0$	n	12.700 1/min	13.200 1/min	13.200 1/min
Tolerance	PWM 0010		+/- 12,5 %	+/- 5 %	+/- 5 %
Starting current consumption				7.000 mA	

3.3 Electrical Interface - Output

Tacho type	/2 (open collector)
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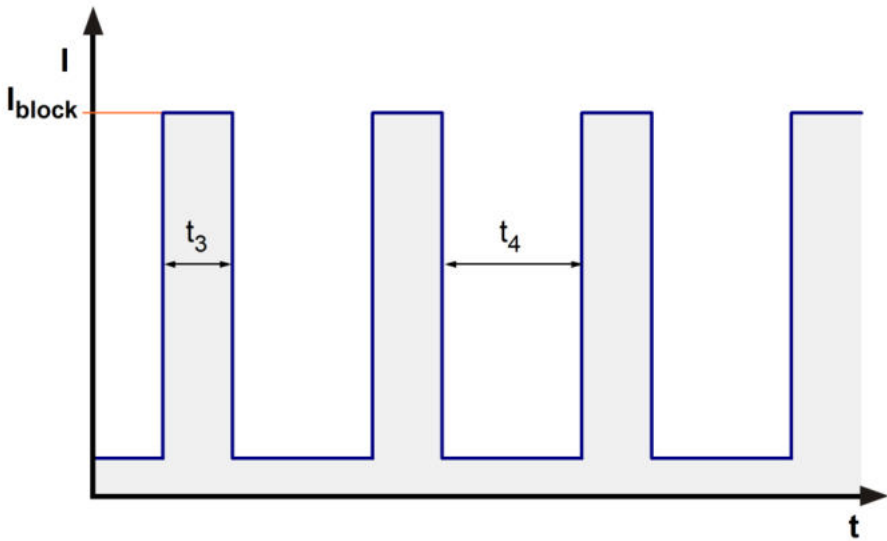


Features	Note	Values
Tacho operating voltage	U_{BS}	$\leq 30\text{ V}$
Tacho signal Low	$U_{S\ low}$	$\leq 0,4\text{ V}$
Tacho signal High	$U_{S\ high}$	$\leq 30\text{ V}$
Maximum sink current	I_{sink}	$\leq 4\text{ mA}$
External resistor	External resistor R_a from U_{BS} to U_S required. All voltages measured to GND.	
Tacho frequency	$(2 \times n) / 60$	
Tacho isolated from motor	No	
Slew rate		$\Rightarrow 0,5\text{ V/us}$

n = revolutions per minute (1/min)

3.4 Electrical Features

Electronic function	Speed-Controlled	
Reversed polarity protection	P-CH FET	
Max. residual current at U_N	$I_F \leq 150 \mu A$	
Locked rotor protection	Auto restart	
Locked rotor current at U_N	I_{block} approx. 650 mA	
Clock signal at locked rotor	t_3 / t_4 typical: 3,7 s / 10,0 s	

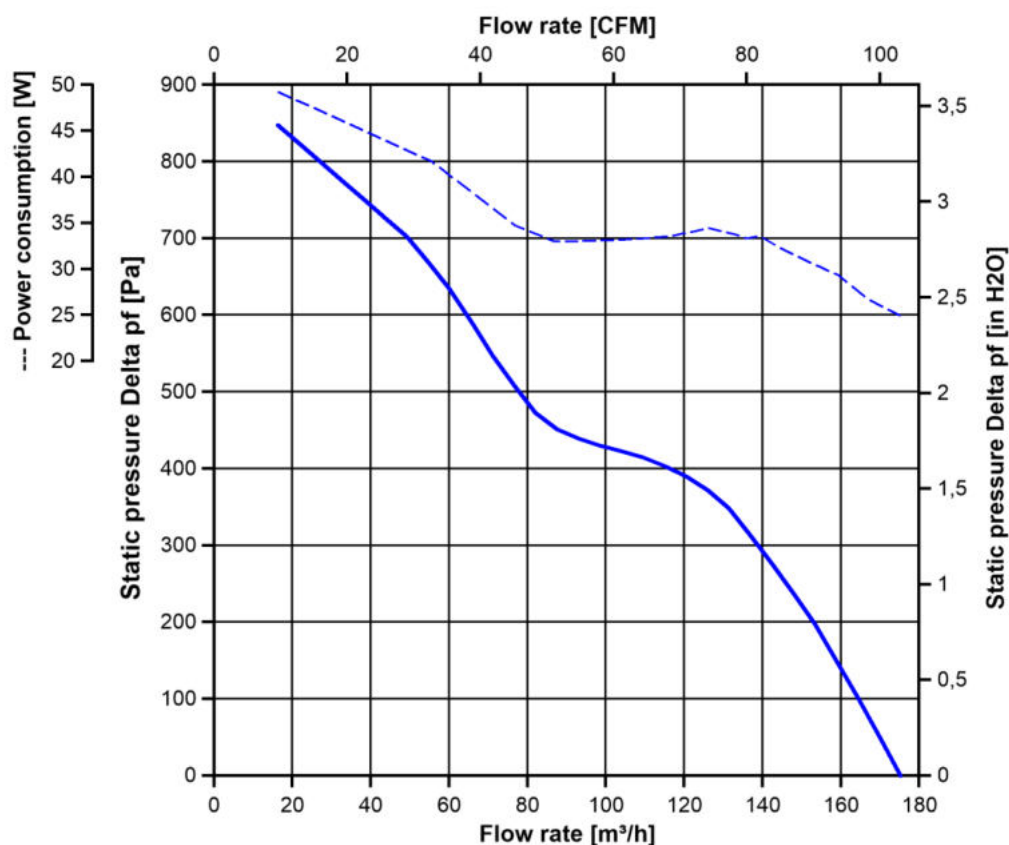


3.5 Aerodynamics

Measurement conditions: Measured with a double chamber intake rig acc. to DIN EN ISO 5801.
 Normal air density = 1,2 kg/m³; Temperature 23°C +/- 3°C;
 In the intake and outlet area should not be any solid obstruction within 0,5 m. Motor shaft horizontal.
 The information is only valid under the specified test conditions and may be changed by the installation conditions. If there are deviations from the standard test conditions, the characteristic values must be checked under the installed conditions.

a.) Operation condition:

13.200 1/min at free air flow	PWM 100 %; f: 2 kHz		
Max. free-air flow ($\Delta p = 0$ / $\dot{V} = \max.$)	175 m ³ /h		
Max. static pressure ($\Delta p = \max.$ / $\dot{V} = 0$)	860 Pa		



3.6 Sound Data

Measurement conditions: Sound pressure level: 1 meter distance between microphone and the air intake.
 Sound power level: According to ISO 13347-3.
 Measured in a semianechoic chamber with a background noise level of $L_p(A) < 5 \text{ dB(A)}$
 For further measurement conditions see chapter aerodynamics.

a.) Operation condition:

13.200 1/min at free air flow	PWM 100 %; f: 2 kHz		
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Optimal operating point	125 m ³ /h @ 385 Pa	
Sound power level at the optimal operating point	7,9 bel(A)	
Sound pressure level at free air flow, measured in rubber bands	68 dB(A)	

4 Environment

4.1 General

Min. permitted ambient temperature TU min.	-20 °C	
Max. permitted ambient temperature TU max.	75 °C	
Min. permitted storage temperature TL min.	-40 °C	
Max. permitted storage temperature TL max.	80 °C	

4.2 Climatic Requirements

IP-protection type (certified)	IP 68 (for fan only, not for connector if applicable) **)	
Humidity requirements	humid temperature, cyclic; according to DIN EN 60068-2-38, 10 cycle and condensation water check; according to DIN EN ISO 6270-2, 14 days	
Salt fog requirements	salt fog, cyclic, in operation; according to DIN EN 60068-2-52, 3 cycle	

Permitted application area:

The product is for the use in open and unsheltered areas. Direct exposure to water as well as saline ambient conditions are allowed provided that this does not prevent the normal operation.

Pollution degree 3 (according DIN EN 60664-1)

It occurs conductive pollution or dry non-conductive pollution which becomes conductive due to condensation.

**) The specification of the IP protection refers to the conditions mentioned in certification of the fan. The above mentioned short description of the protection scope is not final. For detailed information of the respective protection scope and definitions, see certification as well as DIN EN 60529 (protection by housings) and ISO 20653 (for vehicles) with the letter K.

Short description of the IP-protection type:

Solid particle Protection: Dust tight.

Protection against deliberate contact: Protected against contact to hazardous parts with a wire.

Protection against water: The fan test according to IP68 (Based on IEC 60529), is conducted in non-operating mode. The fan is tested by a complete immersion in water for a period of 2h at a water-level of 1,2m. Electrical connections are not immersed since they are customer specific.

Please require severity levels and specification parameters from the responsible development departments.

4.3 EMC

Kind	Radiated Emission; 30 MHz - 1000 MHz
According	DIN EN 55032:2016-02
Ceck accuracy / Limit	Class B
Result	Below limit Class B

Kind	Electrostatic Discharge Immunity Test
According	DIN EN 61000-4-2:2001-12
Ceck accuracy / Limit	Contact Discharge +/- 4 kV; Air Discharge +/- 8 kV
Result	A: The monitored function operates as designed during and after exposure to a disturbance.

5 Safety

5.1 Electrical Safety

Dielectric strength DIN EN 62368 and DIN EN 60335 A.) Type test Measuring conditions: After 48h of storage at 95% R.H. and 25°C. No arcing or breakdown is allowed! All connections together to ground. B.) Routine test Measuring conditions: At indoor climate. No arcing or breakdown is allowed! All connections together to ground.	500 VAC / 1 Min. 850 VDC / 1 Sec.	
Isolation resistance Measuring conditions: After 48h of storage at 95% R.H. and 25°C measured with U=500 VDC for 1 min.	RI > 10 MOhm	
Clearance / creepage distance	1,0 mm / 1,2 mm	
Protection class	III	

5.2 Approval Tests

CE	EC Declaration of Conformity	Yes
EAC	Eurasian Conformity	Yes
UL	Underwriters Laboratories	Yes / UL507, Electric Fans E38324
VDE	Association for Electrical, Electronic and Information Technologies	Yes / Approval acc. to EN 62368 - Audio/video, information and communication technology equipment
CSA	Canadian Standards Association	Yes / CSA audited by UL according to C22.2 No. 113 Fans and Ventilators
CCC	China Compulsory Certification	Not applicable

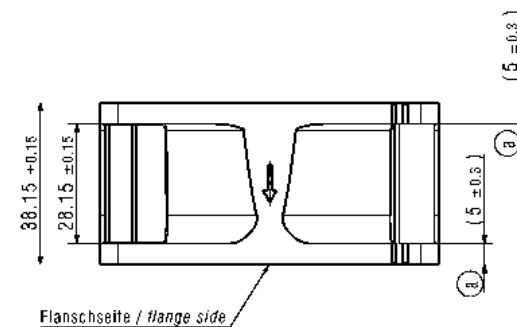
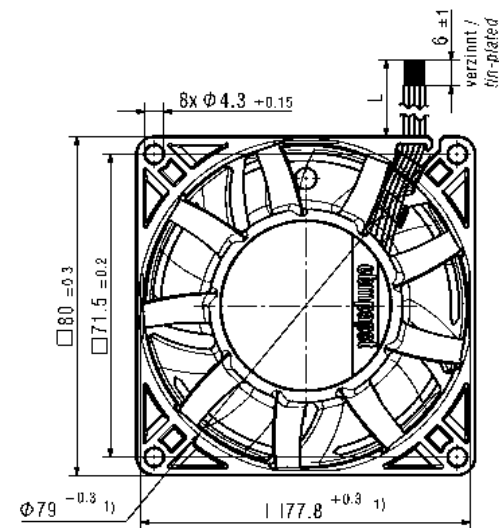
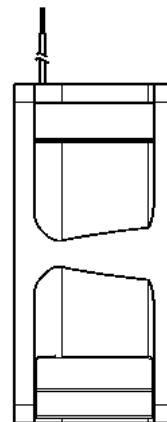
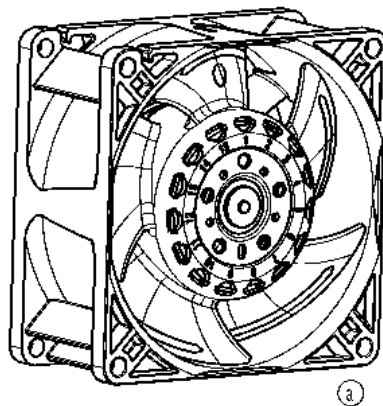
6 Reliability

6.1 General

Life expectancy L10 at TU = 40 °C	57.500 h	
Life expectancy L10 at TU max.	22.500 h	
Life expectancy L10 acc. to IPC 9591 at TU = 40 °C	100.000 h	

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AxiForce 80 Baureihe **AxiForce 80 series**



- 1) Maße für Montagewand / Dimensions for assembly wall**
- Kein Axialspiel der Kugellager durch Federausgleich/
No axial clearance of ball bearings due to a pre-load spring
 - Anzahl und Länge der Litze siehe Produktspezifikation
Quantity and length of the wires according to design specification

Technische Daten / Technical Data				Optionen / Options	
Bezeichnung / Designation	Modell / Model	Bestellnummer / Order number	Stückzahl / Quantity	Optionen / Options	Optionen / Options
AxiForce 80	AxiForce 80	80000000	1	Optionen / Options	Optionen / Options
ebm-papst				Optionen / Options	Optionen / Options
ebm-papst SE, Georgen Gmbh & Co. KG				Optionen / Options	Optionen / Options
www.ebm-papst.com				Optionen / Options	Optionen / Options
8315100-34 C7R 030				Optionen / Options	Optionen / Options