SPECIFICATION FOR APPROVAL

Customer. STD

Description. DC FAN

Part No. _____ REV. _____

Delta Model No. THD2048HT REV. 01

Sample Issue No. 00

Sample Issue Date. Jun.30 2015

PLEASE SEND ONE COPY OF THIS SPECIFICATION BACK AFTER YOU SIGNED APPROVAL FOR PRODUCTION PRE-ARRANGMENT.

APPROVED BY:

DATE :

DELTA ELECTRONICS, INC.
TAOYUAN PLANT
252, SHANG YING ROAD, KUEI SAN INDUSTRIAL ZONE TAOYUAN SHIEN, TAIWAN, R.O.C.
TEL:886-(0)3-3591968
FAX:886-(0)3-3591991

*** SAMPLE HISTORY***

CUSTOMER:

CUSTOMER P/N:

DELTA MODEL THD2048HT:

REV.	DESCRIPTION	DRAWN	CHECKED			APPROVED	ISSUE DATE
			ME	EE	CE		
00	ISSUE SPEC.	楊朝富	楊朝富	謝宗融	---	張楯成	12/08'14
01	MODIFY INPUT CURRENT AND POWER	楊朝富	楊朝富	謝宗融	---	張楯成	06/30'15

DELTA ELECTRONICS, INC.
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TAOYUAN HSIEN 333, TAIWAN, R. O. C.

TEL : 886-(0)3-3591968
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STATEMENT OF DEVIATION

****

■ NONE

□ DESCRIPTION :

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SPECIFICATION FOR APPROVAL
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Customer: STD

Description: DC FAN

Customer P/N: REV:

Delta Model NO.: THD2048HT Delta safety model NO.: **THD2048HT**

Sample Rev: 01 Issue NO:

Sample Issue Date: JUN.30 2015 Quantity:

1. SCOPE:
THIS SPECIFICATION DEFINES THE ELECTRICAL AND MECHANICAL CHARACTERISTICS OF THE DC BRUSHLESS AXIAL FLOW FAN.

2. CHARACTERS:

	ITEM	DESCRIPTION
	RATED VOLTAGE	**48 VDC**
	OPERATION VOLTAGE	**36.0-75.0 VDC**
△1	INPUT CURRENT (AVG.)	**8.0 (MAX. 12.50) A** **SAFETY CURRENT ON LABEL : 12.50A**
△1	INPUT POWER (AVG.)	**384.0 (MAX. 600.00) W**
	SPEED	**7400±10% R.P.M.**
	MAX. AIR FLOW (AT ZERO STATIC PRESSURE)	**29.06 (MIN. 26.15) M /MIN.** **1026.80 (MIN. 924.12) CFM**
	MAX.AIR PRESSURE (AT ZERO AIR FLOW)	**125.61 (MIN. 101.74) mmH 0** **4.945 (MIN. 4.006) inchH 0**
	ACOUSTICAL NOISE (AVG.)	**78.0 (MAX.82.0) dB-A**
	INSULATION TYPE	**UL: CLASS A**

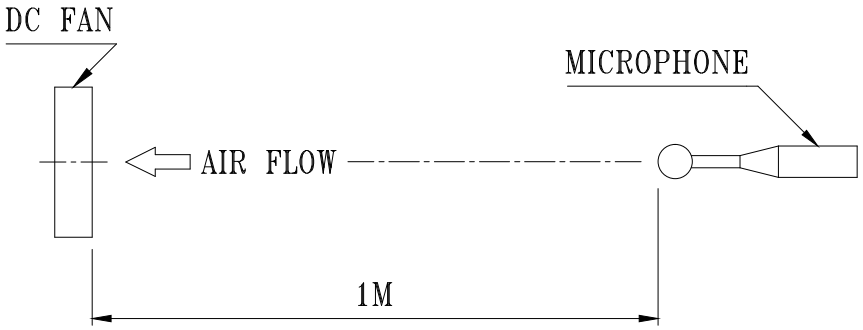
(continued)

PART NO:

DELTA MODEL:

INSULATION STRENGTH	10 MEG OHM MIN. AT 500 VDC (BETWEEN FRAME AND (+) TERMINAL)
DIELECTRIC STRENGTH	5 mA MAX. AT 500 VAC 50/60 Hz ONE MINUTE, (BETWEEN FRAME AND (+) TERMINAL)
LIFE EXPECTANCE(L10) AT LABEL VOLTAGE	70,000 HOURS CONTINOUS OPERATION AT 40 °C WITH 15 ~ 65 %RH.
ROTATION	CLOCKWISE VIEW FROM NAME PLATE SIDE
OVER CURRENT SHUT DOWN	THE CURRENT WILL SHUT DOWN, WHEN ROTOR LOCKED AND FIXED.
AUTO-RESTART	**LOCK ROTOR PROTECTED BY ELECTRONIC TIMER WITH AUTOMATIC RESTART FEATURE**

NOTES:
1. **ALL READINGS ARE MEASURED AFTER STABLY WARMING UP THROUGH 10 MINUTES.**
2. **STANDARD AIR PROPERTY IS AIR AT (Td) 25°C TEMPERATURE, (RH) 65% RELATIVE HUMIDITY, AND (Pb) 760 mmHg BAROMETRIC PRESSURE.**
3. **ACOUSTICAL NOISE MEASURING CONDITION:**



NOISE IS MEASURED AT RATED VOLTAGE IN FREE AIR IN ANECHOIC CHAMBER WITH B & K SOUND LEVEL METER WITH MICROPHONE AT A DISTANCE OF ONE METER FROM THE FAN INTAKE.

PART NO:

DELTA MODEL: THD2048HT

3. MECHANICAL:

3-1. DIMENSIONS ---------- SEE DIMENSIONS DRAWING

3-2. FRAME ---------- DIE-CAST ALUMINUM

3-3. IMPELLER ----- PLASTIC UL: 94V-0(RECYCLED MATERIAL NOT ALLOWED)

3-4. BEARING SYSTEM ---------- TWO BALL BEARINGS

3-5. WEIGHT ---------- 1600 GRAMS

3-5-1. ROTOR WEIGHT ---------- 408 GRAMS

3-6. CORROSION PROTECTION ---------- ADD GLUE ON PAD OF PCBA

4. ENVIRONMENTAL:

4-1. OPERATING TEMPERATURE ---------- -10 TO +70 DEGREE C

4-2. STORAGE TEMPERATURE ---------- -40 TO +75 DEGREE C

4-3. OPERATING HUMIDITY ---------- 5 TO 90 % RH

4-4. STORAGE HUMIDITY ---------- 5 TO 95 % RH

5. PROTECTION:

5-1. LOCKED ROTOR PROTECTION

IMPEDANCE OF MOTOR WINDING PROTECTS MOTOR FROM FIRE IN 96 HOURS OF LOCKED ROTOR CONDITION AT THE RATED VOLTAGE.

5-2. POLARITY PROTECTION

BE CAPABLE OF WITHSTANDING IF REVERSE CONNECTION FOR POSITIVE AND NEGATIVE LEADS.

6. RE OZONE DEPLETING SUBSTANCES:

6-1. NO CONTAINING PBBs, PBBOs, CFCs, PBBEs, PBDPEs AND HCFCs.

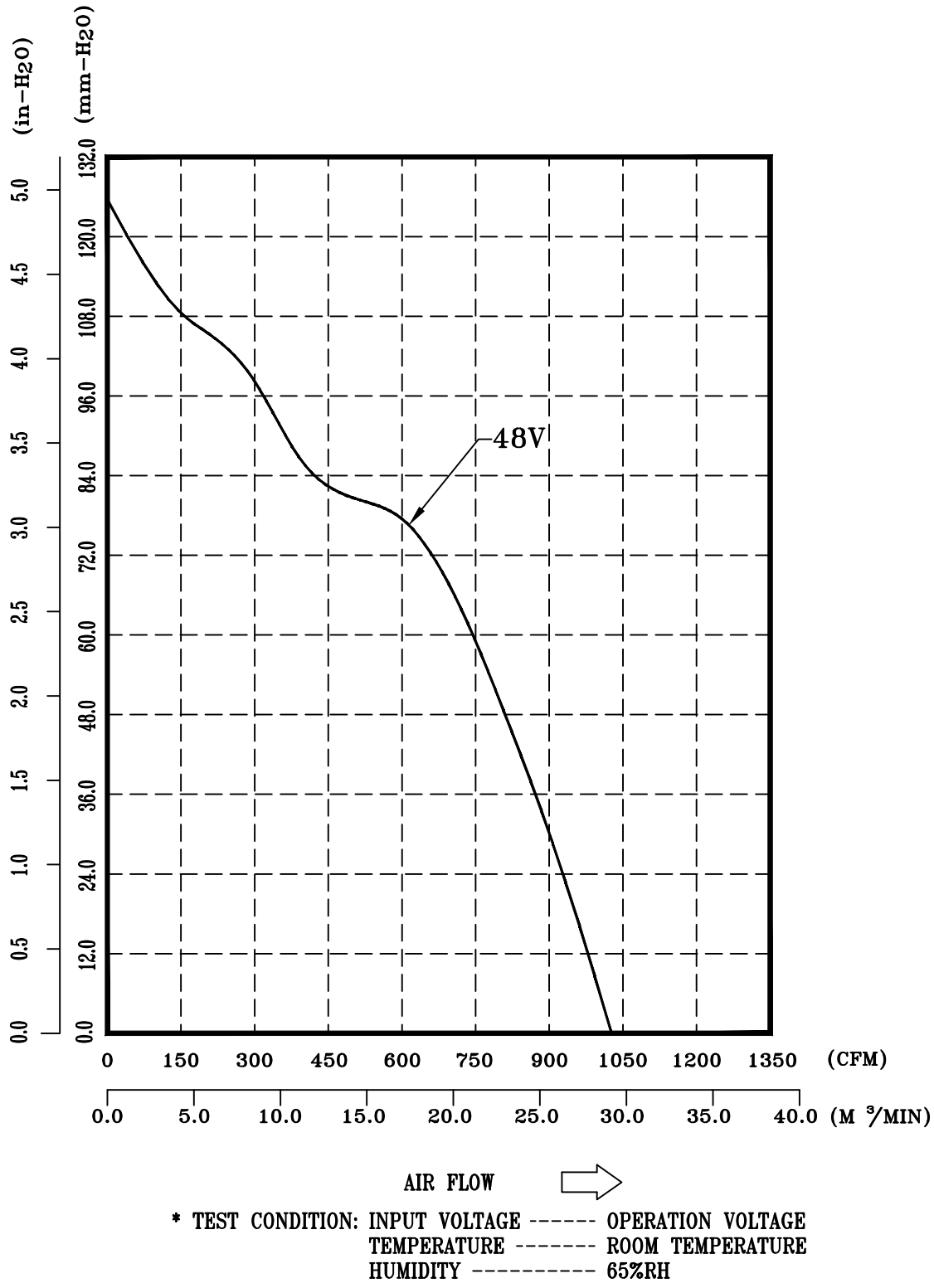
7. PRODUCTION LOCATION

7-1. PRODUCTS WILL BE PRODUCED IN CHINA OR TAILAND .

PART NO:

DELTA MODEL: THD2048HT

8. P & Q CURVE:



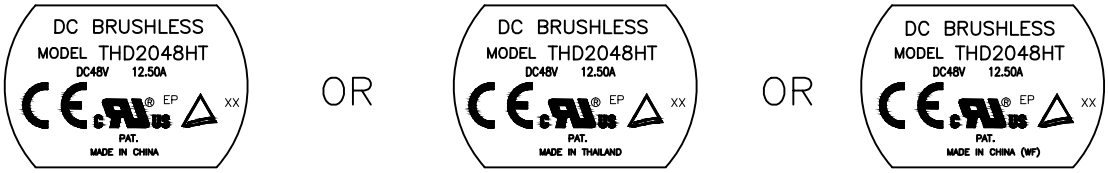
* TEST CONDITION: INPUT VOLTAGE ------ OPERATION VOLTAGE
TEMPERATURE ------- ROOM TEMPERATURE
HUMIDITY ---------- 65%RH

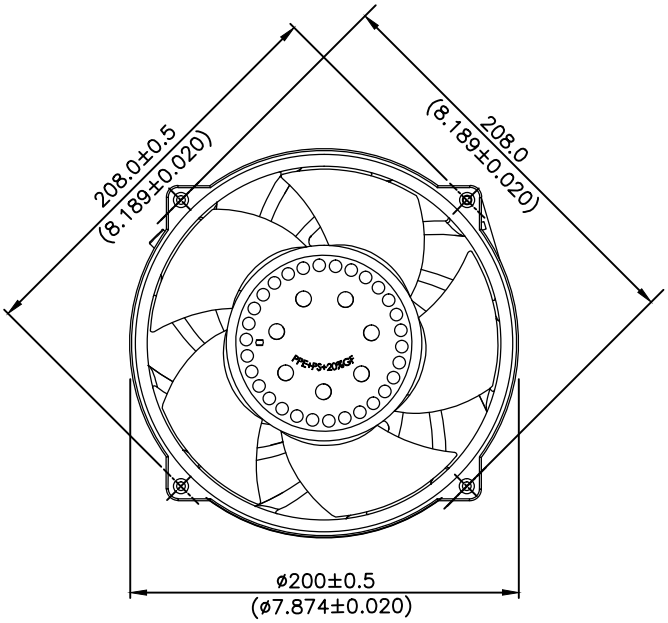
PART NO:

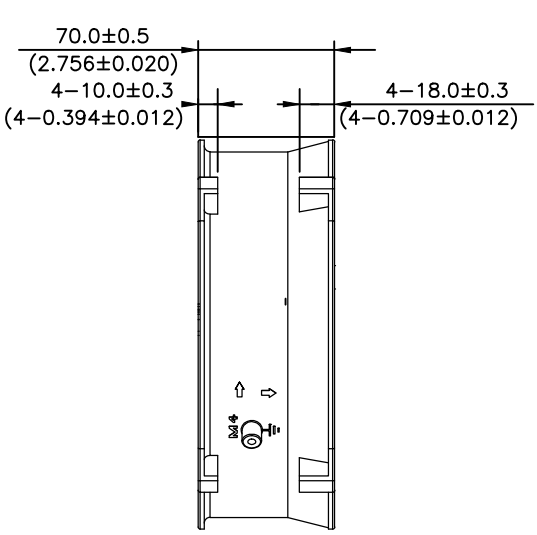
DELTA MODEL: THD2048HT

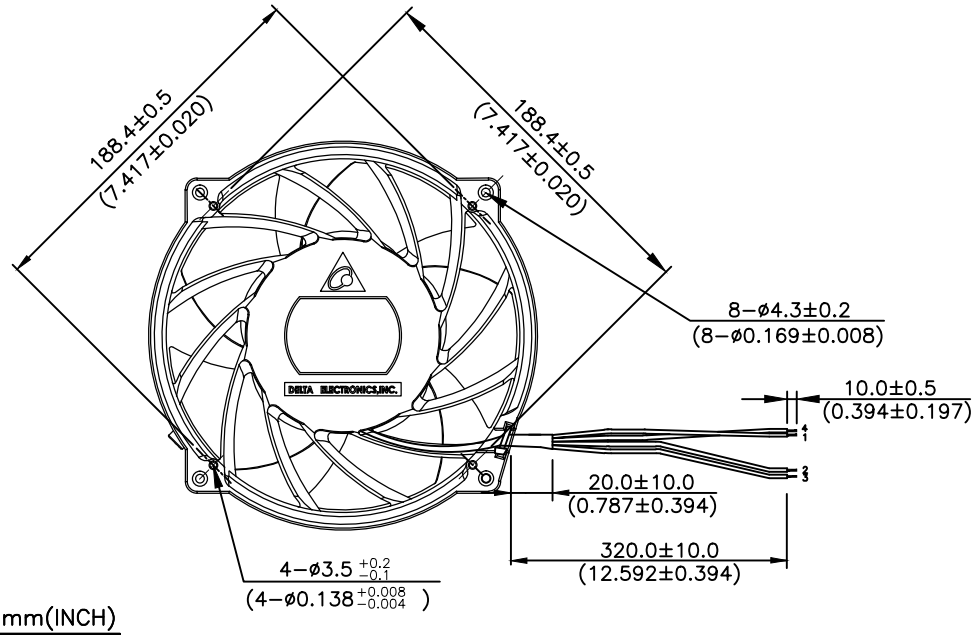
9. DIMENSION DRAWING:

LABEL:









UNIT: mm(INCH)

PART NO:

DELTA MODEL: THD2048HT

NOTE:

1.PIN ASSIGNMENT:

PIN 1: RED WIRE----(+) ----LEAD WIRE: UL1015 AWG#14

PIN 2: YELLOW WIRE----(PWM) ----LEAD WIRE: UL1430 AWG#22

PIN 3: BLUE WIRE----(F00) ----LEAD WIRE: UL1430 AWG#22

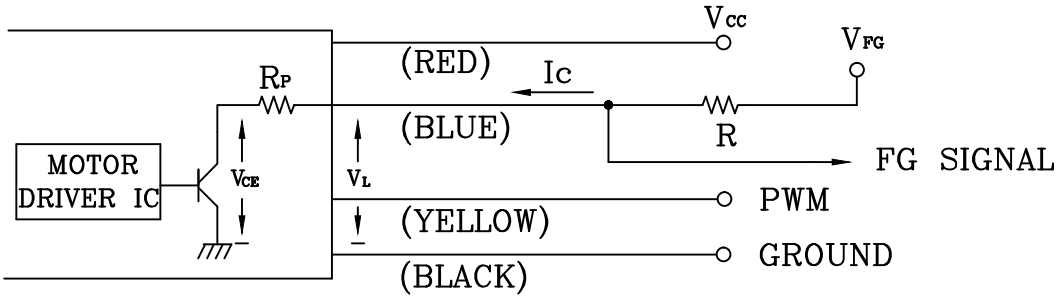
PIN 4: BLACK WIRE----(-) ----LEAD WIRE: UL1015 AWG#14

4.TUBE: BLACK ø6.0*0.55 125°C 600V, UL, CSA APPROVED.

5.THIS PRODUCT IS RoHS COMPLIANT.

11. FREQUENCY GENERATOR (FG) SIGNAL AND TEST SPECIFICATION:

1. OUTPUT CIRCUIT - OPEN COLLECTOR MODE:



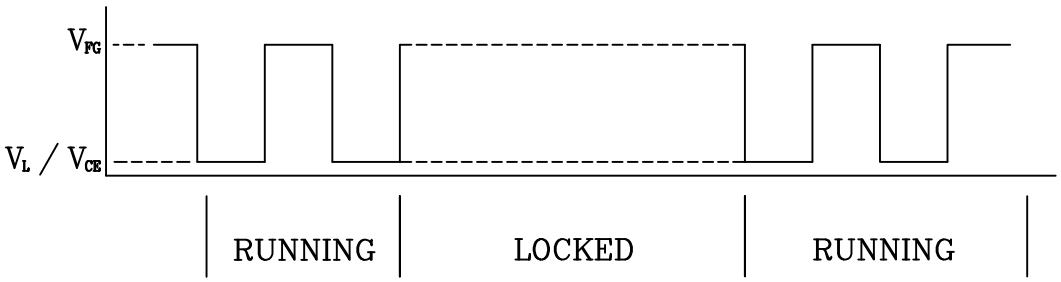
CAUTION: THE FG SIGNAL LEAD WIRE MUST BE KEPT AWAY FROM"+" LEAD WIRE & "−" LEAD WIRE.

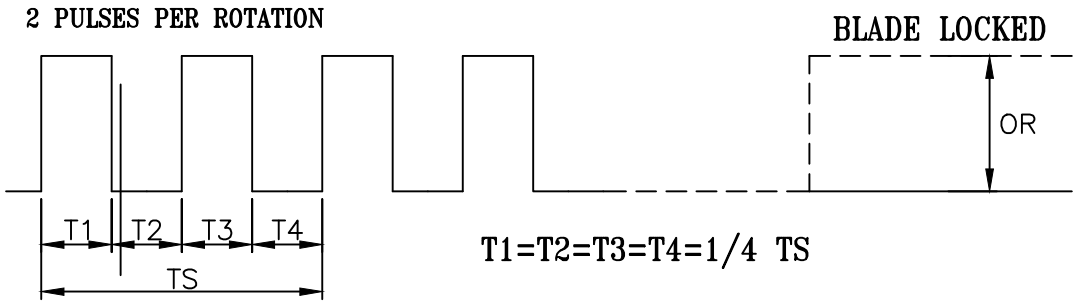
2. SPECIFICATION:

V_{FG} = 75.0V MAX. I_C = 10mA MAX. V_{CE} = 0.5V MAX.

V_L = 1.5V MAX. $R_P \leq$ 100ohm $R \geq V_{FG}/I_C$

3. FREQUENCY GENERATOR WAVEFORM:





T1=T2=T3=T4=1/4 TS

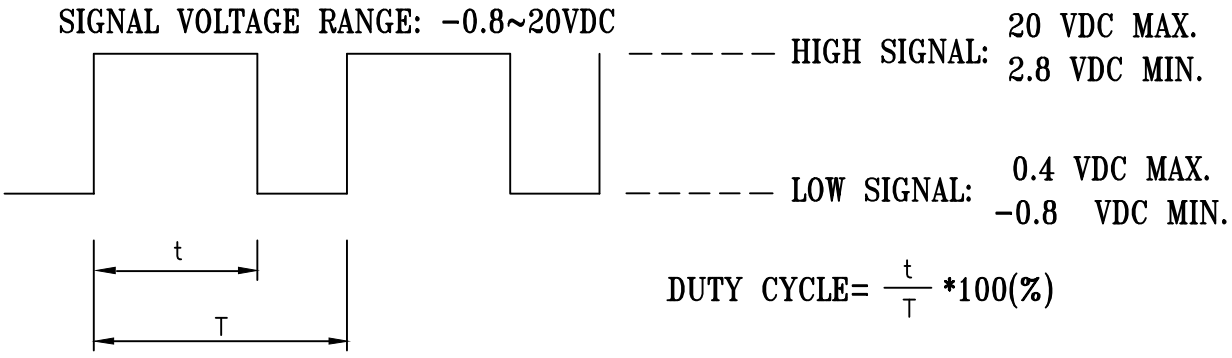
N=R.P.M

TS=60/N(SEC)

*VOLTAGE LEVEL AFTER BLADE LOCKED

*4 POLES

12. PWM CONTROL SIGNAL:

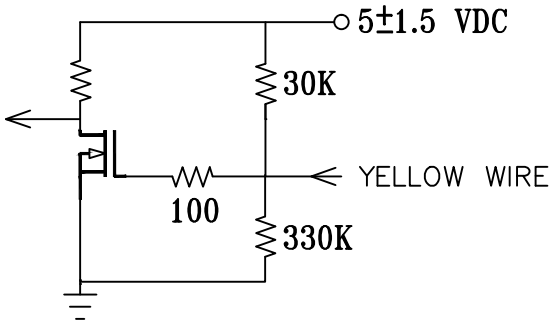


- THE FREQUENCY FOR CONTROL SIGNAL OF THE FAN SHALL BE ABLE TO ACCEPT A 30HZ~300KHZ(REF.) WITH DIFFERENT SPEED PERFORMANCE.
- THE PREFERRED OPERATING POINT FOR THE FAN IS 1KHZ.
- AT 100% DUTY CYCLE & 48VDC, THE ROTOR WILL SPIN AT MAXIMUM SPEED.
- AT 0% DUTY CYCLE & 48VDC, THE ROTOR WILL STOP SPIN.
- WITH CONTROL SIGNAL LEAD DISCONNECTED, THE FAN WILL SPIN AT MAXIMUM SPEED.
- AT 48VDC 1KHZ 20% DUTY CYCLE, THE FAN WILL BE ABLE TO START FROM A DEAD STOP.

13. SPEED VS PWM CONTROL SIGNAL: (AT 48VDC & F=1KHZ & TEMP=25DEG.C)

DUTY CYCLE (%)	SPEED R.P.M. (REF.)	CURRENT (A)
100	7400±10%	10.50
50	4200±10%	1.90
0	0	0.02

14. PWM CONTROL LEAD WIRE INPUT IMPEDANCE:



Application Notice

1. Delta will not guarantee the performance of the products if the application condition falls outside the parameters set forth in the specification.
2. A written request should be submitted to Delta prior to approval if deviation from this specification is required.
3. Please exercise caution when handling fans. Damage may be caused when pressure is applied to the impeller, if the fans are handled by the lead wires, or if the fan was hard-dropped to the production floor.
4. Except as pertains to some special designs, there is no guarantee that the products will be free from any such safety problems or failures as caused by the introduction of powder, droplets of water or encroachment of insect into the hub.
5. The above-mentioned conditions are representative of some unique examples and viewed as the first point of reference prior to all other information.
6. It is very important to establish the correct polarity before connecting the fan to the power source. Positive (+) and Negative (-). Damage may be caused to the fans if connection is with reverse polarity, if there is no foolproof method to protect against such error specifically mentioned in this spec.
7. Delta fans without special protection are not suitable where any corrosive fluids are introduced to their environment.
8. Please ensure all fans are stored according to the storage temperature limits specified. Do not store fans in a high humidity environment. We highly recommend performance testing is conducted before shipping, if the fans have been stored over 6 months.
9. Not all fans are provided with the Lock Rotor Protection feature. If you impair the rotation of the impeller for the fans that do not have this function, the performance of those fans will lead to failure.
10. Please be cautious when mounting the fan. Incorrect mounting of fans may cause excess resonance, vibration and subsequent noise.
11. It is important to consider safety when testing the fans. A suitable fan guard should be fitted to the fan to guard against any potential for personal injury.
12. Except where specifically stated, all tests are carried out at room (ambient) temperature and relative humidity conditions of 25°C, 65% RH. The test value is only for fan performance itself.
13. Be certain to connect an " 4.7μF or greater" capacitor to the fan externally when the application calls for using multiple fans in parallel, to avoid any unstable power.