



SPECIFICATION FOR APPROVAL

Customer. _____

Description. _____

Part No. _____ REV. _____

Delta Model No. THB1224B-PM00 REV. 02

Sample Issue No. _____

Sample Issue Date. AUG.08 2016

PLEASE SEND ONE COPY OF THIS SPECIFICATION BACK
AFTER YOU SIGNED APPROVAL FOR PRODUCTION PRE-
ARRANGMENT.

APPROVED BY:

DATE :

DELTA ELECTRONICS, INC.

TAOYUAN PLANT

252, SHANG YING ROAD, KUEI SAN INDUSTRIAL ZONE TAOYUAN
SHIEN, TAIWAN, R.O.C.

TEL:886-(0)3-3591968

FAX:886-(0)3-3591991

*** SAMPLE HISTORY***

CUSTOMER:

CUSTOMER P/N:

DELTA MODEL: THB1224B-PM00

[illegible]

DELTA ELECTRONICS, INC.
252, SHANG YING ROAD, KUEI SAN
TAOYUAN HSIEN 333, TAIWAN, R. O. C.

TEL : 886-(0)3-3591968
FAX : 886-(0)3-3591991

STATEMENT OF DEVIATION

☒ NONE

☐ DESCRIPTION :

Delta Electronics, Inc.
HeTianXia High-Tech Industrial Park.
Shi Jie Town, Dong Guan City.
Guangdong Province, China. P. R. C.

TEL : 86-769-86329008
FAX : 86-769-86631589

SPECIFICATION FOR APPROVAL

Customer:

Description: DC FAN

Customer P/N:

REV:

Delta Model NO.: THB1224B-PM00

Safety Delta Model NO.: THB1224B

Sample Rev: 02

Issue NO:

Sample Issue Date: AUG.08 2016

Quantity:

1. SCOPE:

THIS SPECIFICATION DEFINES THE ELECTRICAL AND MECHANICAL
CHARACTERISTICS OF THE DC BRUSHLESS AXIAL FLOW FAN.

2. CHARACTERISTICS:

ALL CHARACTERS ARE MEASURED UNDER THE STANDARD ENVIRONMENTAL
CONDITION (25°C AND 1 ATM).

ITEM	DESCRIPTION
RATED VOLTAGE	24 VDC
OPERATION VOLTAGE	18.0 - 27.5 VDC
INPUT CURRENT	0.95 (MAX. 1.14) A SAFETY CURRENT ON LABEL: 1.14A
INPUT POWER	22.8 (MAX. 27.36) W
SPEED	8300 R.P.M. ±10%
MAX. AIR FLOW (AT ZERO STATIC PRESSURE)	4.948 (MIN. 4.453) M ³ /MIN. 174.73 (MIN. 157.26) CFM
MAX. AIR PRESSURE (AT ZERO AIRFLOW)	54.33 (MIN. 44.00) mmH ₂ O 2.139 (MIN. 1.732) inchH ₂ O
ACOUSTICAL NOISE (AVG.)	65.0 (MAX. 69.0) dB-A
INSULATION TYPE	UL: CLASS A
INGRESS PROTECTION	IP55 (IEC60529 STANDARD)

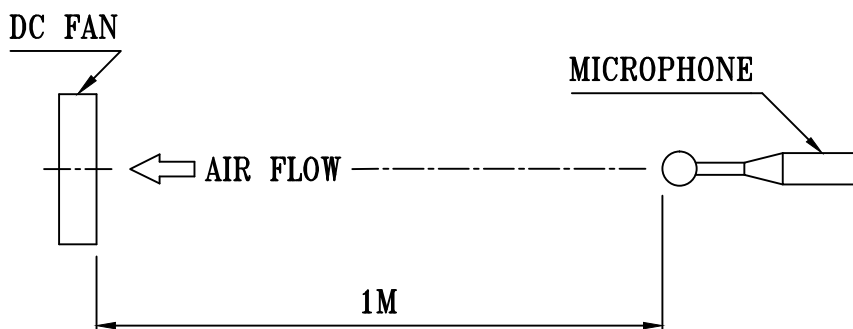
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PART NO:

DELTA MODEL: THB1224B-PM00

INSULATION STRENGTH	10 MEG OHM MIN. AT 500 VDC (BETWEEN FRAME AND (+) TERMINAL)
DIELECTRIC STRENGTH	5 mA MAX. AT 500 VAC 50/60 Hz ONE MINUTE, (BETWEEN FRAME AND (+) TERMINAL)
EXTERNAL COVER	OPEN TYPE
LIFE EXPECTANCE (AT LABEL VOLTAGE)	70,000 HOURS CONTINUOUS OPERATION AT 40 °C WITH 15 ~ 65 %RH.
ROTATION	CLOCKWISE VIEW FROM NAME PLATE SIDE
LOCKED ROTOR SHUT DOWN	THE CURRENT WILL SHUT DOWN WHEN LOCKED ROTOR.
LEAD WIRE	UL 1061 -F- AWG #24 BLACK WIRE NEGATIVE (-) RED WIRE POSITIVE (+) BLUE WIRE FREQUENCY (F00) YELLOW WIRE SPEED CONTROL(PWM)

- NOTES: 1. ALL READINGS ARE MEASURED AFTER STABLY WARMING UP THROUGH 10 MINUTES.
2. STANDARD AIR PROPERTY IS AIR AT (Td) 25°C TEMPERATURE, (RH) 65% RELATIVE HUMIDITY, AND (Pb) 760 mmHg BAROMETRIC PRESSURE.
3. THE VALUES WRITTEN IN PARENS , (), ARE LIMITED SPEC.
4. ACOUSTICAL NOISE MEASURING CONDITION:



NOISE IS MEASURED AT RATED VOLTAGE IN FREE AIR IN ANECHOIC CHAMBER WITH B & K SOUND LEVEL METER WITH MICROPHONE AT A DISTANCE OF ONE METER FROM THE FAN INTAKE.

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3. MECHANICAL:

- 3-1. DIMENSIONS ----- SEE DIMENSIONS DRAWING
- 3-2. FRAME ----- PLASTIC UL: 94V-0
- 3-3. IMPELLER ----- PLASTIC UL: 94V-0
- 3-4. BEARING SYSTEM ----- TWO BALL BEARINGS
- 3-5. WEIGHT ----- 198 GRAMS (REF.)

4. ENVIRONMENTAL:

- 4-1. OPERATING TEMPERATURE ----- -10 TO +70 DEGREE C
- 4-2. STORAGE TEMPERATURE ----- -10 TO +70 DEGREE C
- 4-3. OPERATING HUMIDITY ----- 5 TO 90 % RH
- 4-4. STORAGE HUMIDITY ----- 5 TO 95 % RH

5. PROTECTION:

5-1. LOCKED ROTOR PROTECTION

IMPEDANCE OF MOTOR WINDING PROTECTS MOTOR FROM FIRE IN 96 HOURS OF LOCKED ROTOR CONDITION AT THE RATED VOLTAGE.

5-2. POLARITY PROTECTION

BE CAPABLE OF WITHSTANDING IF REVERSE CONNECTION FOR POSITIVE AND NEGATIVE LEADS.

6. RE OZONE DEPLETING SUBSTANCES:

- 6-1. NO CONTAINING PBBs, PBB0s, CFCs, PBBEs, PBDPEs AND HCFCs.

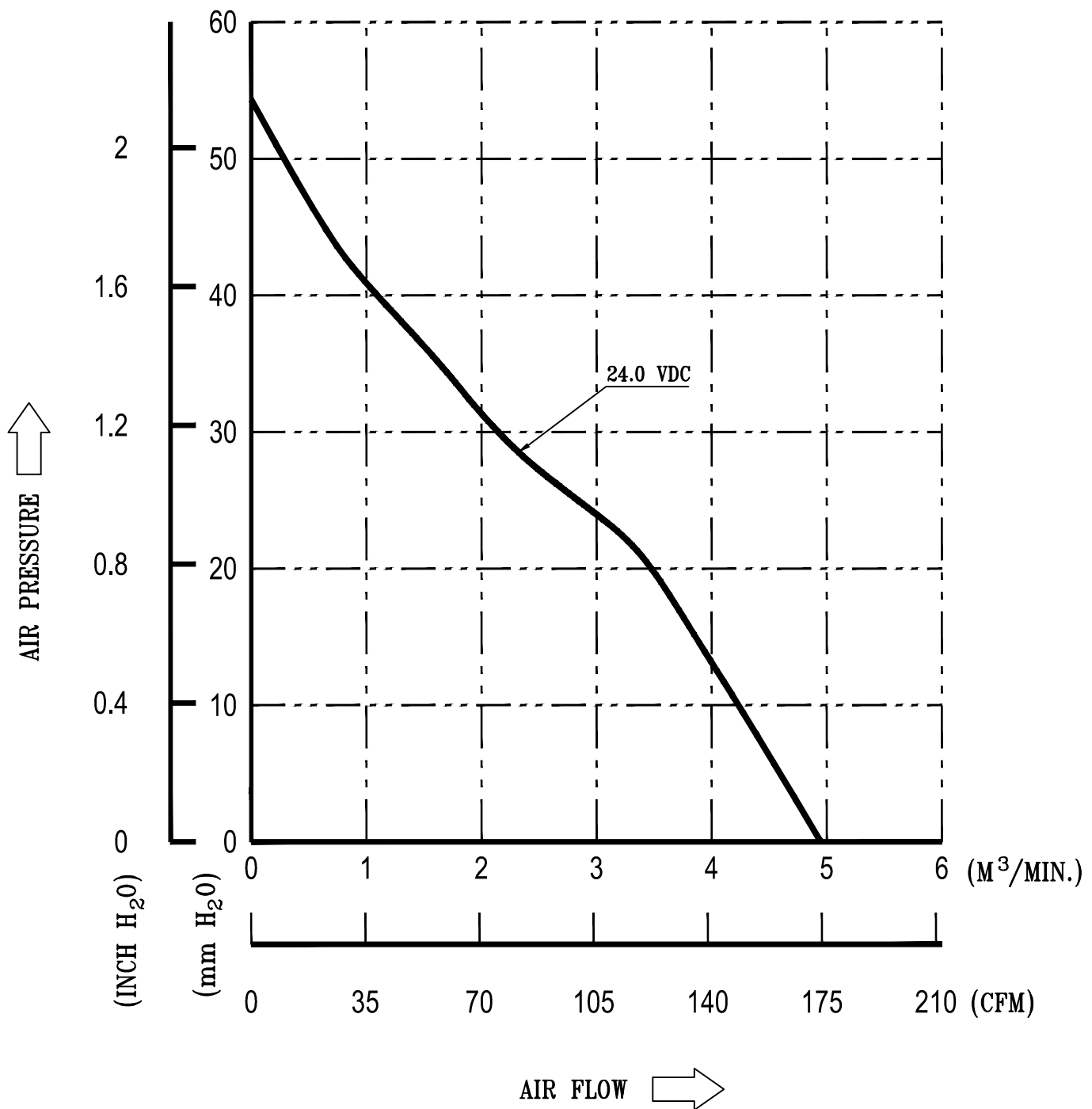
7. PRODUCTION LOCATION

- 7-1. PRODUCTS WILL BE PRODUCED IN CHINA OR THAILAND.

PART NO:

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8. P & Q CURVE:



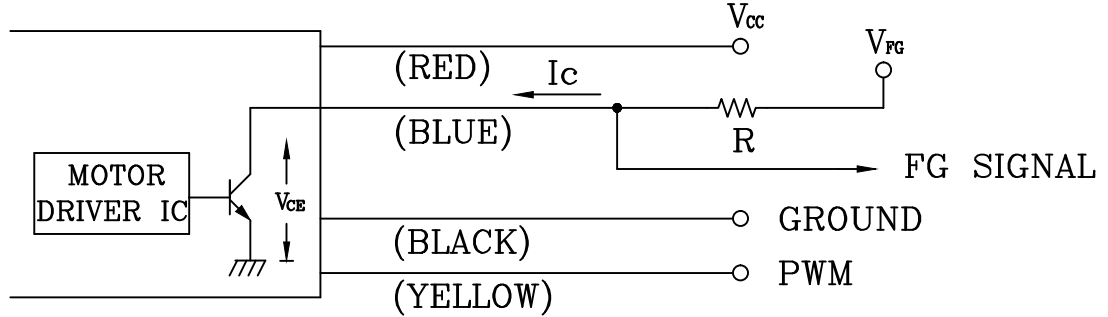
* TEST CONDITION: INPUT VOLTAGE ----- OPERATION VOLTAGE
TEMPERATURE ----- ROOM TEMPERATURE
HUMIDITY ----- 65%RH

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10. FREQUENCY GENERATOR (FG) SIGNAL:

1. OUTPUT CIRCUIT - OPEN COLLECTOR MODE:



CAUTION: THE FG SIGNAL LEAD WIRE MUST BE KEPT AWAY FROM "+" LEAD WIRE & "-" LEAD WIRE.

2. SPECIFICATION:

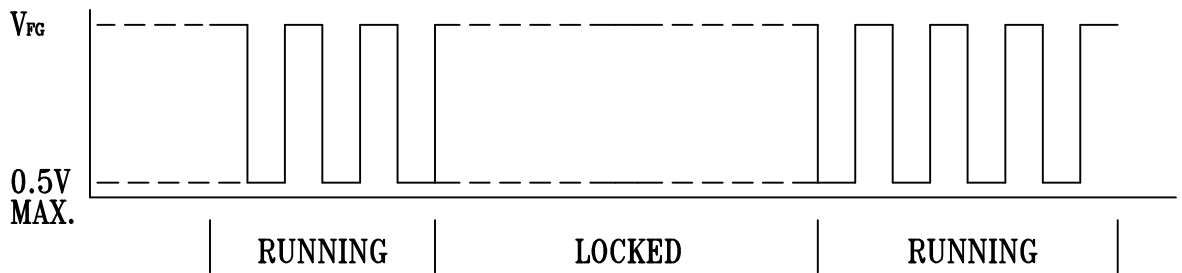
$$V_{CE(sat)} = 0.5V \text{ MAX}$$

$$V_{FG} = 27.5V \text{ MAX}$$

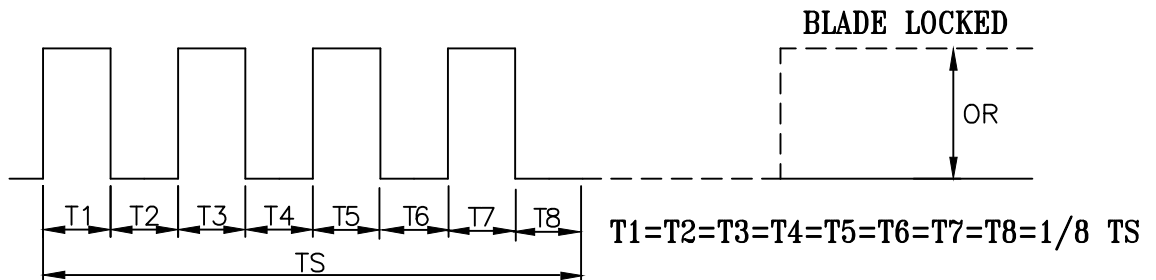
$$I_c = 5mA \text{ MAX.}$$

$$R \geq V_{FG} / I_c$$

3. FREQUENCY GENERATOR WAVEFORM:



FAN RUNNING FOR 8 POLES



$$N = R.P.M$$

$$TS = 60 / N(\text{SEC})$$

*VOLTAGE LEVEL AFTER BLADE LOCKED

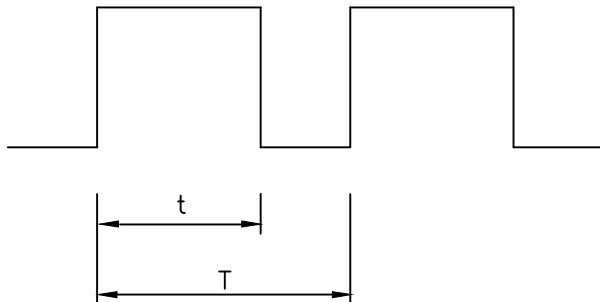
*8 POLES

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11. PWM CONTROL SIGNAL:

SIGNAL VOLTAGE RANGE: 0~15V VDC



----- HIGH SIGNAL: 2.8 VDC MIN.

----- LOW SIGNAL: 0.4 VDC MAX.

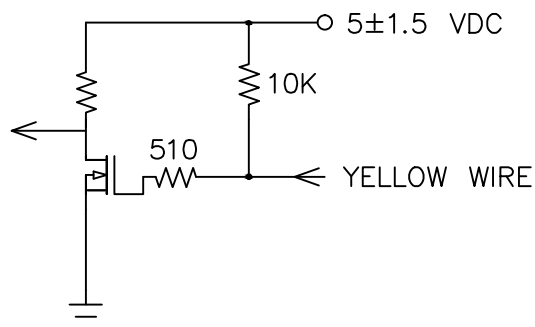
$$\text{DUTY CYCLE} = \frac{t}{T} * 100(\%)$$

- THE PREFERRED OPERATING POINT FOR THE FAN IS 20K HZ.
- AT 100% DUTY CYCLE,THE ROTOR WILL SPIN AT MAXIMUM SPEED.
- AT 0% DUTY CYCLE,THE ROTOR WILL SPIN AT MINIMUM SPEED.
- WITH CONTROL SIGNAL LEAD DISCONNECTED,THE FAN WILL SPIN AT MAXIMUM SPEED.
- AT 48V 20K HZ 30% DUTY CYCLE ,THE FAN WILL BE ABLE TO START FROM A DEAD STOP .

12. SPEED VS PWM CONTROL SIGNAL: (AT RATED VOLTAGE & PWM FREQUENCY=20KHZ)

DUTY CYCLE (%)	SPEED R.P.M. (REF.)	CURRENT (A) REF.
100	8300±10%	0.95
50	5300±10%	0.36
0~10	2900±10%	0.14

13. PWM CONTROL LEAD WIRE INPUT IMPEDANCE:



13-1. THE FAN SPEED WILL DEFAULT TO MAXIMUM WHEN THE SPEED CONTROL INPUT IS LEFT UNCONNECTED.