



## SPECIFICATION FOR APPROVAL

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**Customer** \_\_\_\_\_

**Description** DC FAN

**Part No.** \_\_\_\_\_ **Rev.** \_\_\_\_\_

**Delta Model No.** TCA1748AT-EP **Rev.** 01

**Sample Issue No.** \_\_\_\_\_

**Sample Issue Date.** Jul 18, 2012

PLEASE SEND ONE COPY OF THIS SPECIFICATION  
BACK AFTER YOU SIGNED APPROVAL FOR PRODUCTION  
PRE-ARRANGEMENT.

APPROVED BY : \_\_\_\_\_

DATE : \_\_\_\_\_

**DELTA ELECTRONICS (THAILAND) PUBLIC COMPANY LIMITED.**  
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SPECIFICATION FOR APPROVAL  
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Customer:

Description: DC BLOWER

Customer P/N:

REV:

Delta Model NO.: TCA1748AT-EP

Smample Rev: 01

Issue NO:

Sample Issue Date: Jul 18, 2012

Quantity:

PCS

1. SCOPE:

THIS SPECIFICATION DEFINES THE ELECTRICAL AND MECHANICAL CHARACTERISTICS OF THE DC BRUSHLESS CENTRIFUGAL BLOWER.

2. CHARACTERS:

ALL CHARACTERS ARE MEASURED UNDER THE STANDARD ENVIRONMENTAL CONDITION (25°C AND 1 ATM).

| ITEM                                       | DESCRIPTION                                                                      |
|--------------------------------------------|----------------------------------------------------------------------------------|
| RATED VOLTAGE                              | 48.0 VDC                                                                         |
| OPERATION VOLTAGE                          | 36.0-60.0 VDC                                                                    |
| INPUT CURRENT                              | 1.60 (MAX. 1.92) A<br>( CURRENT ON SAFETY LABEL : 2.10 A )                       |
| INPUT POWER                                | 76.80 (MAX. 92.16) W                                                             |
| SPEED                                      | 4000±10% R.P.M.                                                                  |
| MAX. AIR FLOW<br>(AT ZERO STATIC PRESSURE) | 12.125 (MIN. 10.913) M <sup>3</sup> /MIN.<br>428.00 (MIN. 385.22) CFM            |
| MAX. AIR PRESSURE<br>(AT ZERO AIRFLOW)     | 49.70 (MIN. 40.26) mmH <sub>2</sub> O<br>1.957 (MIN. 1.585) inchH <sub>2</sub> O |
| ACOUSTICAL NOISE (AVG.)                    | 70.8 (AVG.) dB-A                                                                 |
| INSULATION TYPE                            | UL:CLASS A                                                                       |
| INGRESS PROTECTION                         | IP56(IEC60529 STANDARD)                                                          |
| SALT FOG PROTECTION                        | 30 DAYS (GR-487)                                                                 |

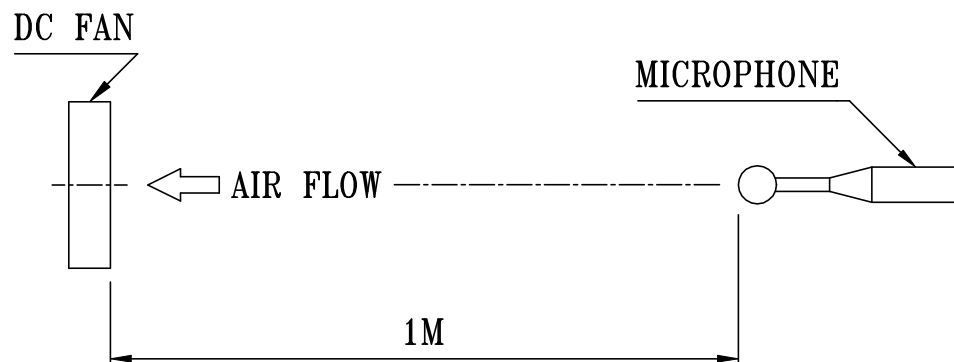
(continued)

PART NO:

DELTA MODEL: TCA1748AT-EP

|                                       |                                                                                                               |
|---------------------------------------|---------------------------------------------------------------------------------------------------------------|
| INSULATION STRENGTH                   | 10 MEG OHM MIN. AT 500 VDC<br>(BETWEEN PILLOW AND (+) TERMINAL)                                               |
| DIELECTRIC STRENGTH                   | 5 mA MAX. AT 500 VAC 50/60 Hz<br>ONE MINUTE, (BETWEEN PILLOW AND<br>(+) TERMINAL)                             |
| EXTERNAL COVER                        | OPEN TYPE                                                                                                     |
| LIFE EXPECTANCE<br>(AT LABEL VOLTAGE) | L10, 70,000 HOURS<br>AT 40 °C WITH 15 ~ 65 %RH.                                                               |
| ROTATION                              | COUNTERCLOCKWISE VIEW<br>FROM NAME PLATE SIDE                                                                 |
| STARTING PROTECTION                   | START AT LOW SPEED , AFTER 10 SEC<br>LOCK ROTOR PROTECTED BY                                                  |
| LEAD WIRE                             | UL 1430 AWG #22<br>RED WIRE POSITIVE (+)<br>BLACK WIRE NEGATIVE (-)<br>YELLOW WIRE (-PWM)<br>BLUE WIRE (-F00) |
|                                       |                                                                                                               |

- NOTES: 1. ALL READINGS ARE MEASURED AFTER STABLY WARMING UP THROUGH 10 MINUTES.
2. THE VALUES WRITTEN IN PARENS , (    ), ARE LIMITED SPEC.
3. ACOUSTICAL NOISE MEASURING CONDITION:



NOISE IS MEASURED AT RATED VOLTAGE IN FREE AIR IN ANECHOIC CHAMBER WITH B & K SOUND LEVEL METER WITH MICROPHONE AT A DISTANCE OF ONE METER FROM THE FAN INTAKE.

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PART NO:  
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DELTA MODEL: TCA1748AT-EP  
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3. MECHANICAL:

3-1. DIMENSIONS ----- SEE DIMENSIONS DRAWING

3-2. PILLOW ----- ALUMINUM

3-3. IMPELLER ----- PLASTIC BROWN UL: 94V-0

3-4. BEARING SYSTEM ----- TWO BALL BEARINGS

3-5. WEIGHT ----- 670 GRAMS

4. ENVIRONMENTAL:

4-1. OPERATING TEMPERATURE ----- -25 TO +70 DEGREE C

4-2. STORAGE TEMPERATURE ----- -40 TO +75 DEGREE C

4-3. OPERATING HUMIDITY ----- 5 TO 90 % RH

4-4. STORAGE HUMIDITY ----- 5 TO 95 % RH

5. PROTECTION:

5-1. LOCKED ROTOR PROTECTION

PROTECTS MOTOR FROM FIRE IN 96  
HOURS OF LOCKED ROTOR CONDITION AT THE RATED VOLTAGE.

5-2. POLARITY PROTECTION

BE CAPABLE OF WITHSTANDING IF REVERSE CONNECTION FOR POSITIVE  
AND NEGATIVE LEADS.

6. RE OZONE DEPLETING SUBSTANCES:

6-1. NO CONTAINING PBBs, PBBOs, CFCs, PBBEs, PBDPEs AND HCFCs.

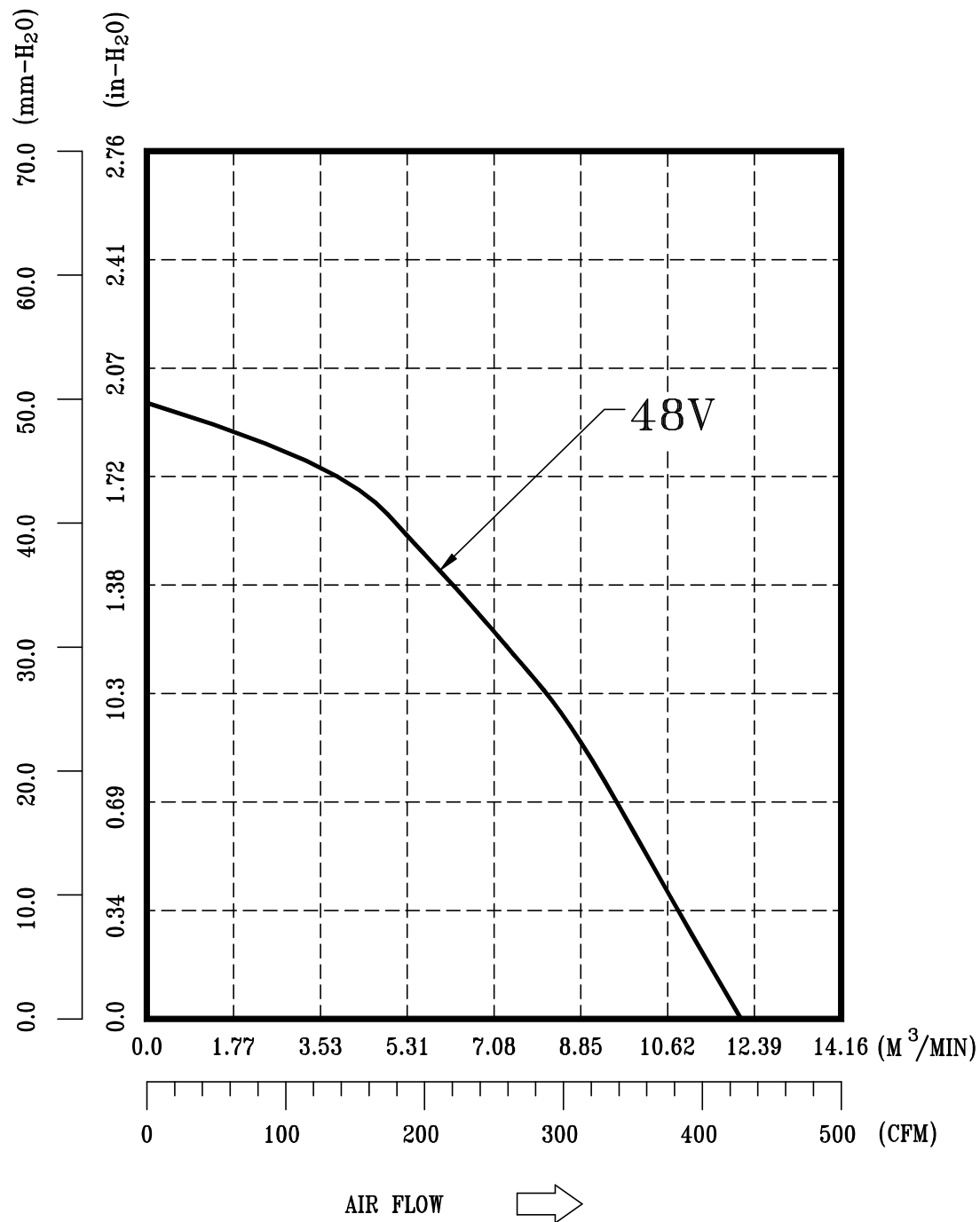
7. PRODUCTION LOCATION

7-1. PRODUCTS WILL BE PRODUCED IN CHINA OR THAILAND OR TAIWAN.

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8. P & Q CURVE:



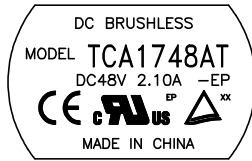
\* TEST CONDITION: INPUT VOLTAGE ----- RATED VOLTAGE  
TEMPERATURE ----- ROOM TEMPERATURE  
HUMIDITY ----- 65%RH

PART NO:

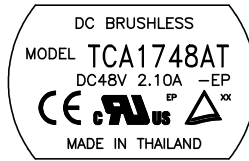
DELTA MODEL: TCA1748AT-EP

## 9. DIMENSION DRAWING:

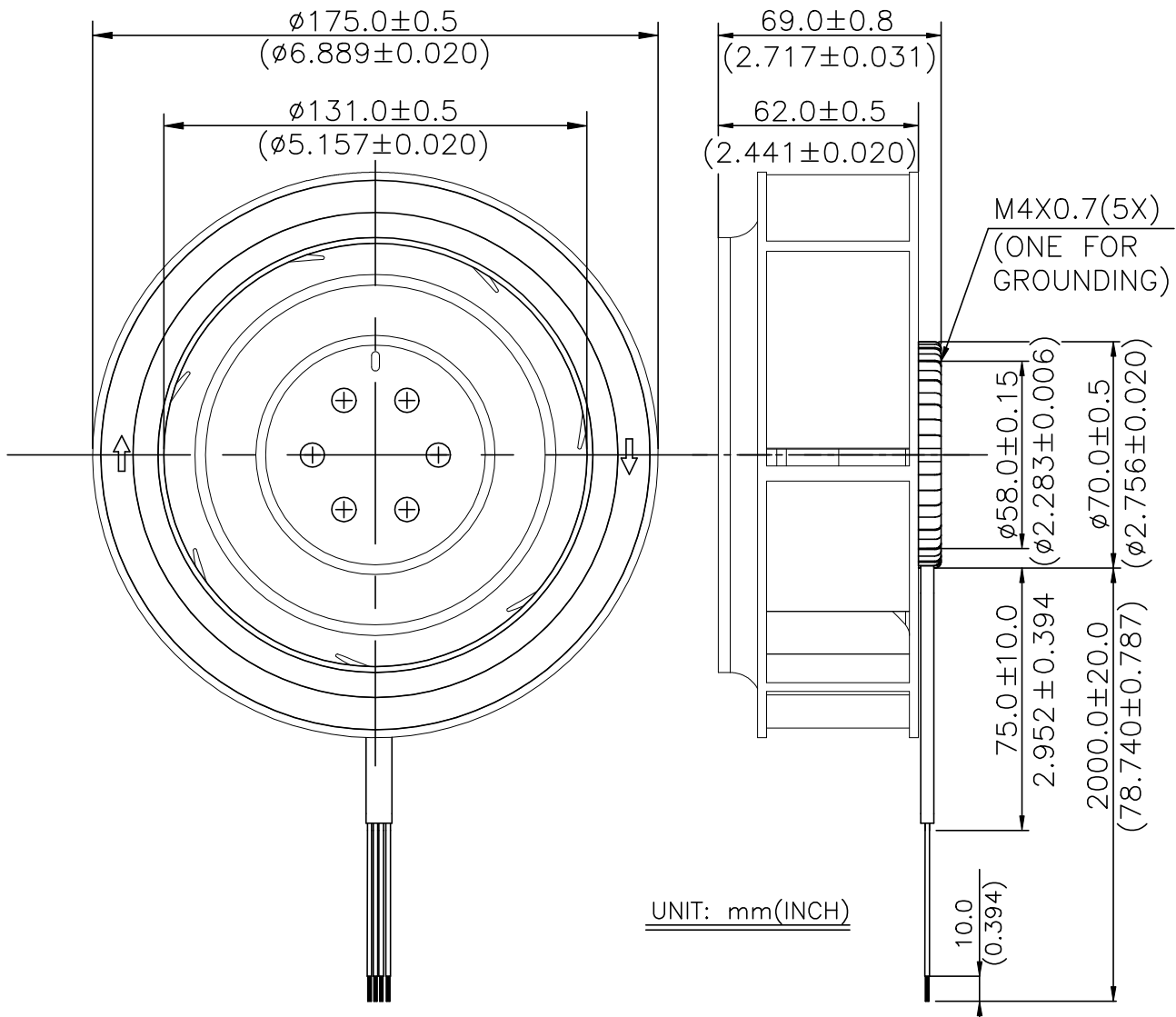
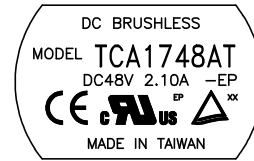
LABEL:



OR



OR



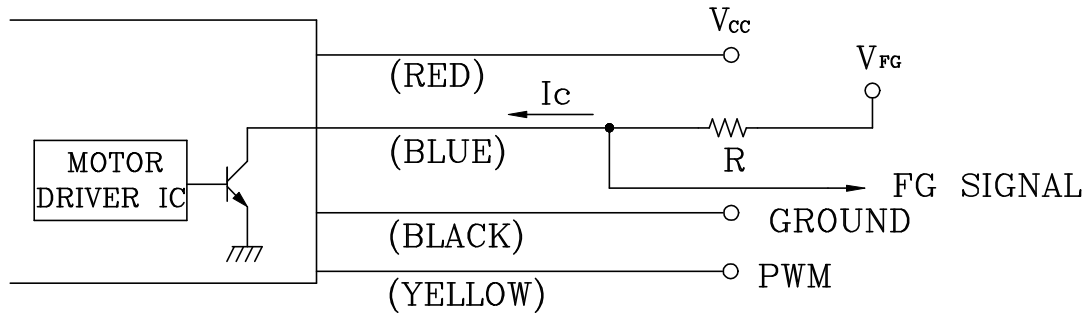
- NOTES: 1. LEAD WIRE UL:1430 AWG#22  
RED WIRE ----(+)  
BLACK WIRE ----(-)  
BLUE WIRE ----(F00)  
YELLOW WIRE ----(PWM)  
2. THIS PRODUCT IS RoHS COMPLIANT

PART NO:

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## 10. FREQUENCY GENERATOR (FG) SIGNAL:

### 1. OUTPUT CIRCUIT - OPEN COLLECTOR MODE:



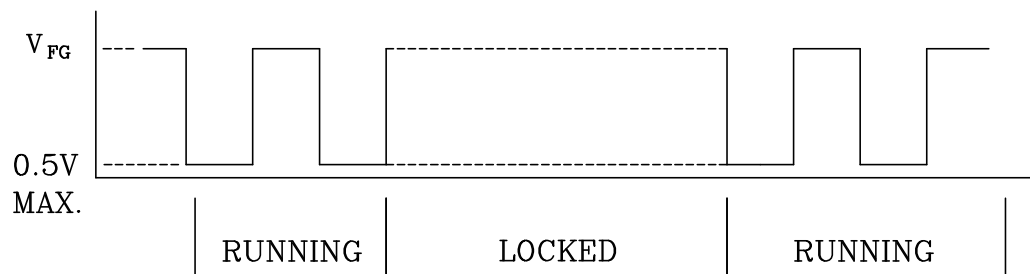
CAUTION: THE FG SIGNAL LEAD WIRE MUST BE KEPT AWAY FROM "+" LEAD WIRE & "-" LEAD WIRE.

### 2. SPECIFICATION:

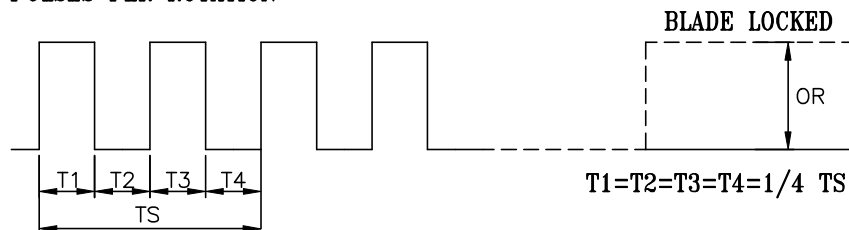
$$V_{FG} = 60.0V \text{ MAX. } I_C = 10mA \text{ MAX.}$$

$$V_{CE} = 0.5V \text{ MAX. } R \geq V_{FG}/I_C$$

### 3. FREQUENCY GENERATOR WAVEFORM:



2 PULSES PER ROTATION



$N=R.P.M$

$T_S=60/N(\text{SEC})$

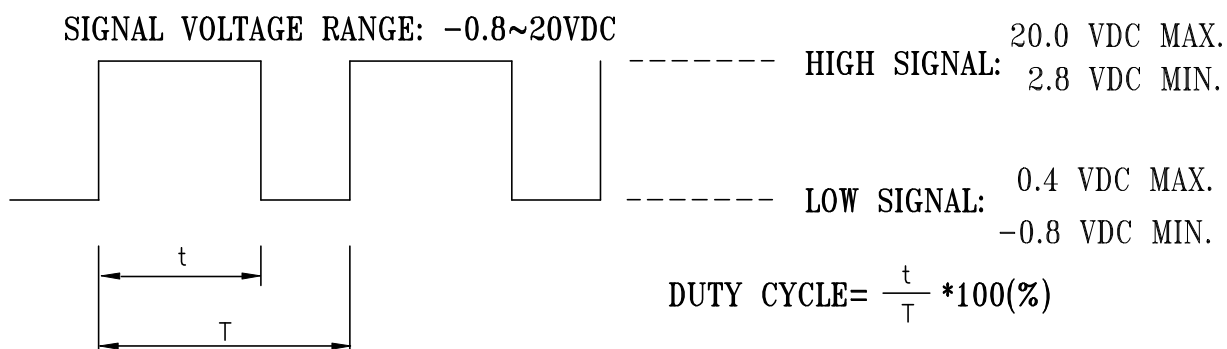
\*VOLTAGE LEVEL AFTER BLADE LOCKED

\*2 PULSES

PART NO:

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### 11. PWM CONTROL SIGNAL:

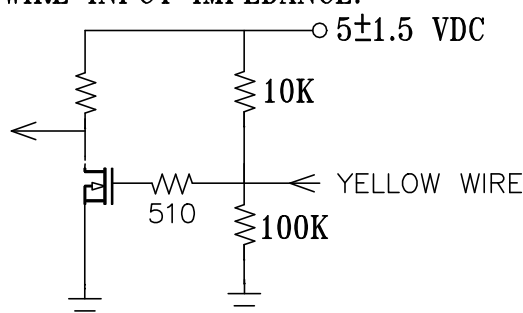


- THE PREFERRED OPERATING POINT FOR THE FAN IS 1KHZ.
- AT 100% DUTY CYCLE,THE ROTOR WILL SPIN AT MAXIMUM SPEED.
- AT 0% DUTY CYCLE,THE ROTOR WILL STOP.
- WITH CONTROL SIGNAL LEAD DISCONNECTED,THE FAN WILL SPIN AT MAXIMUM SPEED.
- AT DC48V 1KHZ 20% DUTY CYCLE ,THE FAN WILL BE ABLE TO START FROM A DEAD STOP .

### 12. SPEED VS PWM CONTROL SIGNAL: (AT RATED VOLTAGE & F=1KHZ TEMP=25DEG.C)

| DUTY CYCLE (%) | SPEED R.P.M. (REF.) | CURRENT (A) TYP. |
|----------------|---------------------|------------------|
| 100            | 4000±10%            | 1.60             |
| 50             | 2000±10%            | 0.51             |
| 20             | 900±200             | 0.10             |
| 0              | 0                   | 0.02             |

### 13. PWM CONTROL LEAD WIRE INPUT IMPEDANCE:



13-1. THE FAN SPEED WILL DEFAULT TO MAXIMUM WHEN THE SPEED  
CONTROLL INPUT IS LEFT UNCONNECTED.



## ***Application Notice***

- 1. Delta will not guarantee the performance of the products if the application condition falls outside the parameters set forth in the specification.**
- 2. A written request should be submitted to Delta prior to approval if deviation from this specification is required.**
- 3. Please exercise caution when handling fans. Damage may be caused when pressure is applied to the impeller, if the fans are handled by the lead wires, or if the fan was hard-dropped to the production floor.**
- 4. Except as pertains to some special designs, there is no guarantee that the products will be free from any such safety problems or failures as caused by the introduction of powder, droplets of water or encroachment of insect into the hub.**
- 5. The above-mentioned conditions are representative of some unique examples and viewed as the first point of reference prior to all other information.**
- 6. It is very important to establish the correct polarity before connecting the fan to the power source. Positive (+) and Negative (-). Damage may be caused to the fans if connection is with reverse polarity, if there is no foolproof method to protect against such error specifically mentioned in this spec.**
- 7. Delta fans without special protection are not suitable where any corrosive fluids are introduced to their environment.**
- 8. Please ensure all fans are stored according to the storage temperature limits specified. Do not store fans in a high humidity environment. We highly recommend performance testing is conducted before shipping, if the fans have been stored over 6 months.**
- 9. Not all fans are provided with the Lock Rotor Protection feature. If you impair the rotation of the impeller for the fans that do not have this function, the performance of those fans will lead to failure.**
- 10. Please be cautious when mounting the fan. Incorrect mounting of fans may cause excess resonance, vibration and subsequent noise.**
- 11. It is important to consider safety when testing the fans. A suitable fan guard should be fitted to the fan to guard against any potential for personal injury.**
- 12. Except where specifically stated, all tests are carried out at room (ambient) temperature and relative humidity conditions of 25°C, 65% RH. The test value is only for fan performance itself.**
- 13. Be certain to connect an "4.7µF or greater" capacitor to the fan externally when the application calls for using multiple fans in parallel, to avoid any unstable power.**