



SPECIFICATION FOR APPROVAL

Customer. DPC

Description. DC FAN

Part No. _____ REV. _____

Delta Model No. KFB0612HAFDB REV. 00

Sample Issue No. _____

Sample Issue Date. MAR.08 2019

PLEASE SEND ONE COPY OF THIS SPECIFICATION BACK
AFTER YOU SIGNED APPROVAL FOR PRODUCTION PRE-
ARRANGMENT.

APPROVED BY:

DATE :

DELTA ELECTRONICS, INC.

TAOYUAN PLANT

252, SHANG YING ROAD, KUEI SAN INDUSTRIAL ZONE TAOYUAN
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STATEMENT OF DEVIATION

☒ NONE

☐ DESCRIPTION :

DELTA ELECTRONICS, INC.
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TAOYUAN HSIEN 333, TAIWAN, R. O. C.

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SPECIFICATION FOR APPROVAL

Customer: Sierra Nevada Corporation

Description:

Customer P/N:

REV:

Delta Model NO.: KFB0612HAFDB

Delta safety model NO.: KFB0612HA

Sample Rev: 00

Issue NO:

Sample Issue Date: MAR.08 2019

Quantity:

1. SCOPE:

THIS SPECIFICATION DEFINES THE ELECTRICAL AND MECHANICAL
CHARACTERISTICS OF THE DC BRUSHLESS BLOWER FAN.

2. CHARACTERS:

ITEM	DESCRIPTION
RATED VOLTAGE	12 VDC
OPERATION VOLTAGE	7.0~13.6 VDC
INPUT CURRENT (AVG.)	0.15 (MAX. 0.18) A SAFETY CURRENT ON LABEL: 0.40A
INPUT POWER (AVG.)	1.8 (2.16 MAX.) W
SPEED (DISH FAN)	3300 ± 10% R.P.M.
MAX. AIR FLOW (WITH TESTING FIXTURE) (AT ZERO STATIC PRESSURE)	0.274 (MIN. 0.248) M ³ /MIN 9.15 (MIN. 8.24) CFM
MAX.AIR PRESSURE (WITH TESTING (AT ZERO AIR FLOW) FIXTURE)	16.10 (MIN. 13.04)mmH ₂ O 0.634 (MIN. 0.513)inchH ₂ O
ACOUSTICAL NOISE (AVG.)	36.7 (MAX 40.7) dB-A
INSULATION TYPE	UL: CLASS A

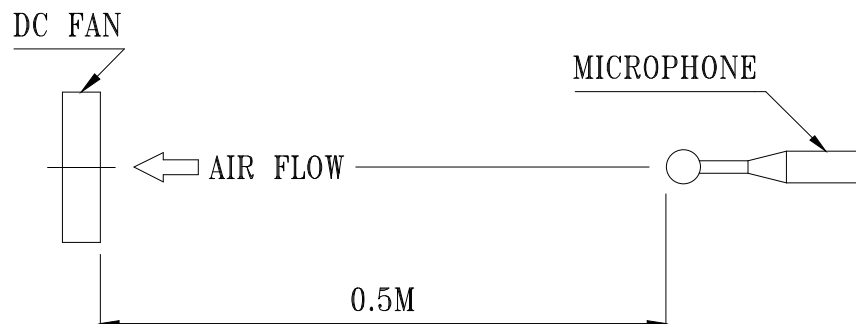
(continued)

PART NO:

DELTA MODEL: KFB0612HAFDB

INSULATION STRENGTH	10 MEG OHM MIN. AT 500 VDC (BETWEEN FRAME AND (+) TERMINAL)
DIELECTRIC STRENGTH	5 mA MAX. AT 500 VAC 50/60 Hz ONE MINUTE, (BETWEEN FRAME AND (+) TERMINAL)
LIFE EXPECTANCE(L10) AT LABEL VOLTAGE	50,000 HOURS CONTINOUS OPERATION AT 40 °C WITH 15 ~ 65 %RH.
ROTATION	COUNTERCLOCKWISE VIEW FROM TOP VIEW
LOCK ROTOR SHUT DOWN	THE CURRENT WILL SHUT DOWN, WHEN ROTOR LOCKED AND FIXED.

- NOTES:
1. ALL READINGS ARE MEASURED AFTER STABLY WARMING UP THROUGH 10 MINUTES
 2. STANDARD AIR PROPERTY IS AIR AT (Td) 25°C TEMPERATURE, (RH) 65% RELATIVE HUMIDITY, AND (Pb) 760 mmHg BAROMETRIC PRESSURE.
 3. THE VALUES WRITTEN IN PARENS , (), ARE LIMITED SPEC.
 4. ACOUSTICAL NOISE MEASURING CONDITION:



NOISE IS MEASURED AT RATED VOLTAGE IN FREE AIR IN ANECHOIC CHAMBER WITH B & K SOUND LEVEL METER WITH MICROPHONE AT A DISTANCE OF ONE METER FROM THE FAN INTAKE.

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3. MECHANICAL:

- 3-1. DIMENSIONS ————— SEE DIMENSIONS DRAWING
- 3-2. PILLOW ————— PLASTIC UL: 94V-0
- 3-3. IMPELLER ————— PLASTIC UL: 94V-0
- 3-4. BEARING SYSTEM ————— TWO BALL
- 3-5. WEIGHT ————— 27 GRAMS

4. ENVIRONMENTAL:

- 4-1. OPERATING TEMPERATURE ————— -20 TO +100 DEGREE C
(FOR TOOLING SAMPLE)
- 4-2. STORAGE TEMPERATURE ————— -40 TO +125 DEGREE C
(FOR TOOLING SAMPLE)
- 4-3. OPERATING HUMIDITY ————— 5 TO 90 % RH
- 4-4. STORAGE HUMIDITY ————— 5 TO 95 % RH

5. PROTECTION:

5-1. LOCKED ROTOR PROTECTION

IMPEDANCE OF MOTOR WINDING PROTECTS MOTOR FROM FIRE IN 96 HOURS OF LOCKED ROTOR CONDITION AT THE RATED VOLTAGE.

5-2. POLARITY PROTECTION

BE CAPABLE OF WITHSTANDING IF REVERSE CONNECTION FOR POSITIVE AND NEGATIVE LEADS.

5-3. PRODUCTION WATERPROOF LEVEL: IP55

6. RE OZONE DEPLETING SUBSTANCES:

- 6-1. NO CONTAINING PBBs, PBBOs, CFCs, PBBEs, PBDPEs AND HCFCs.

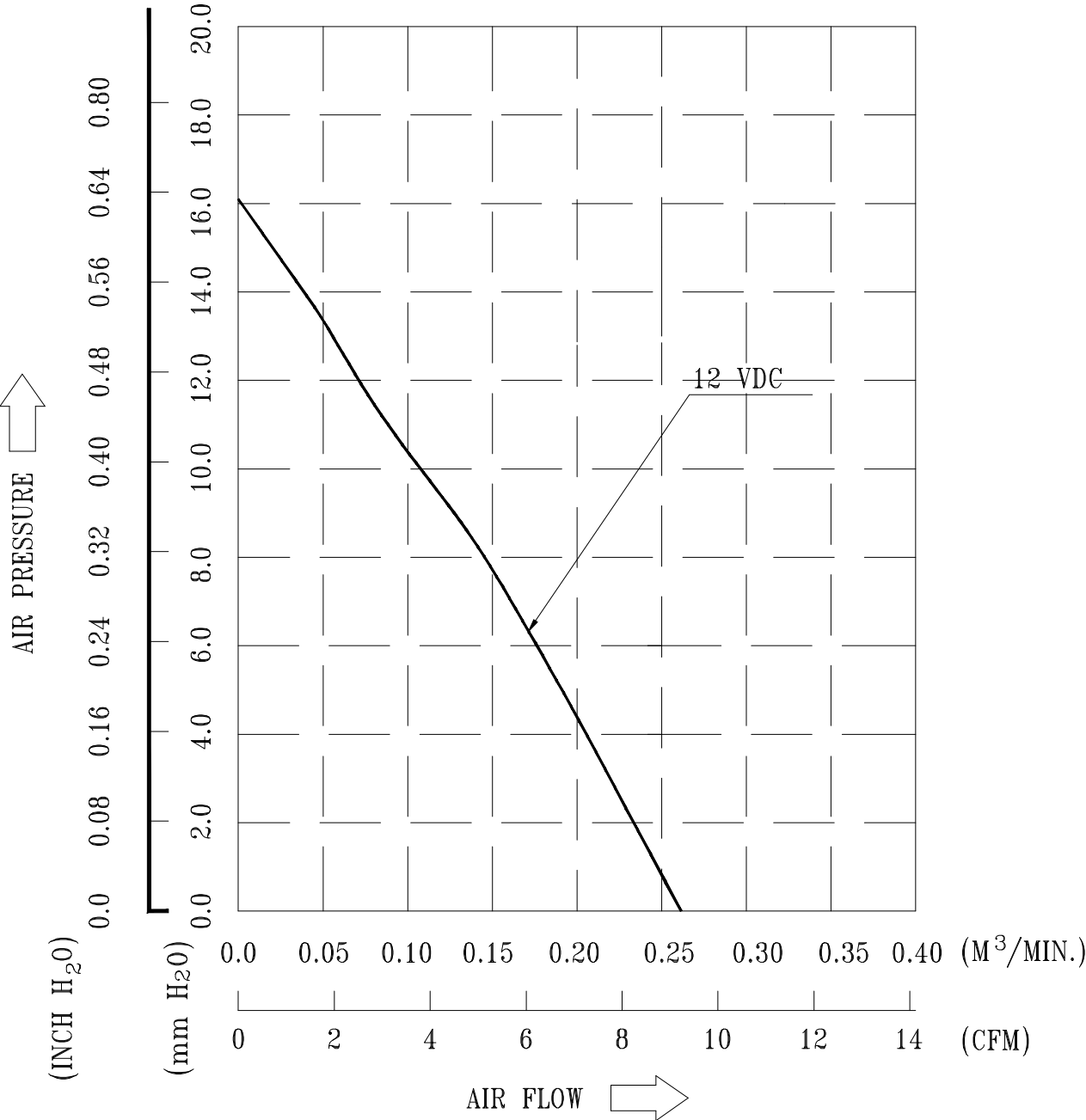
7. PRODUCTION LOCATION

- 7-1. PRODUCTS WILL BE PRODUCED IN CHINA OR THAILAND.

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8. P & Q CURVE:



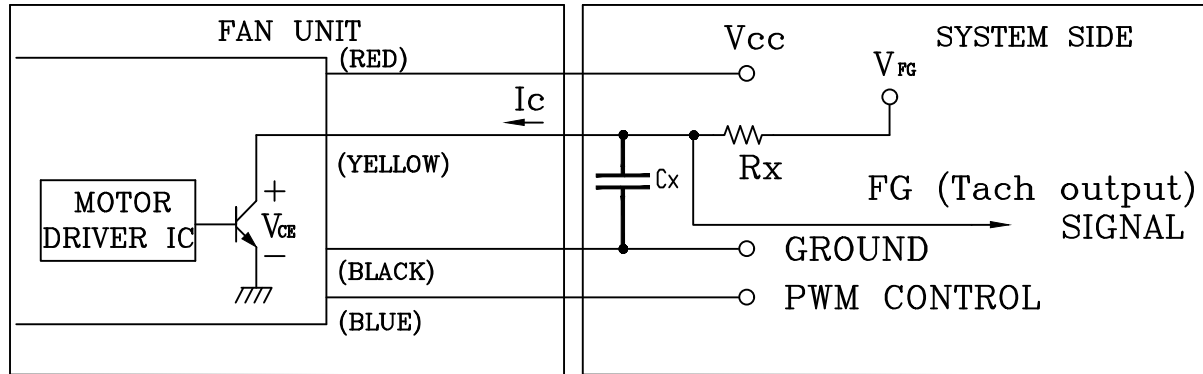
* TEST CONDITION: INPUT VOLTAGE — OPERATION VOLTAGE
TEMPERATURE — — ROOM TEMPERATURE
HUMIDITY 65%RH

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10. FREQUENCY GENERATOR (FG) SIGNAL:

1. OUTPUT CIRCUIT – OPEN COLLECTOR MODE:



GENERAL CONDITION: V_{FG} is 13.6V, R_x is 2.72Kohm, and C_x is 4nF.

CAUTION:

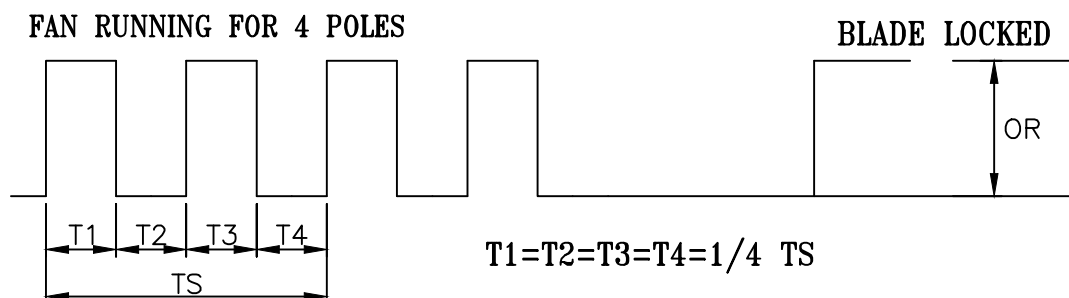
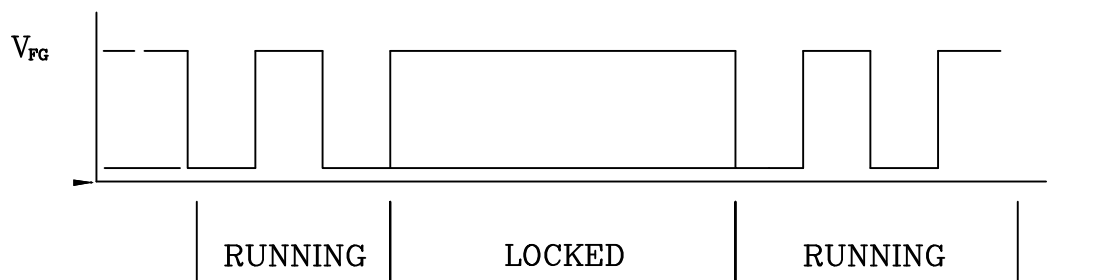
THE LEAD WIRE OF FG SIGNAL CAN NOT TOUCH THE LEAD WIRE OF POSITIVE OR NEGATIVE.

2. SPECIFICATION:

$$V_{FG} = 13.6V \text{ MAX.} \quad I_c = 5mA \text{ MAX.}$$

$$V_{CE}(\text{sat}) = 0.5V \text{ MAX.} \quad R_x \geq V_{FG}/I_c$$

3. FREQUENCY GENERATOR WAVEFORM:



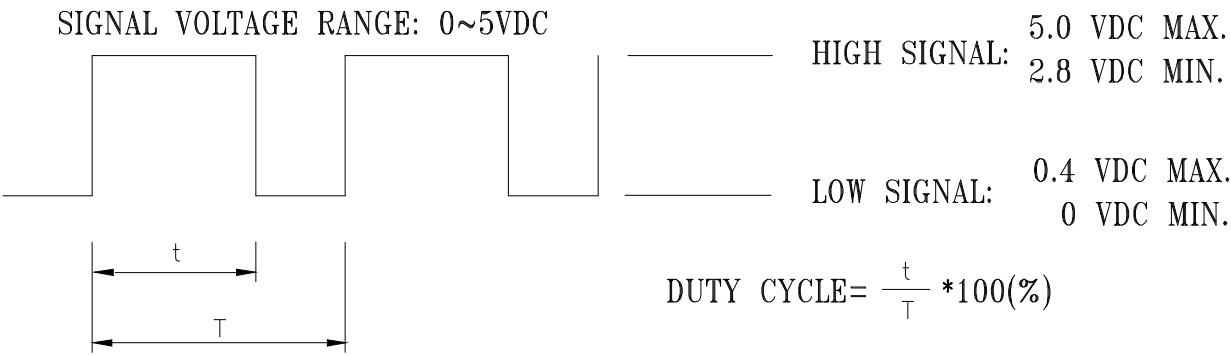
$N = \text{R.P.M}$

$TS = 60/N(\text{SEC})$

*VOLTAGE LEVEL AFTER BLADE LOCKED

*4 POLES

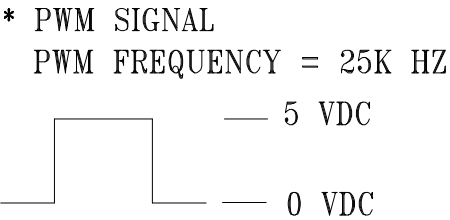
11. PWM CONTROL SIGNAL:



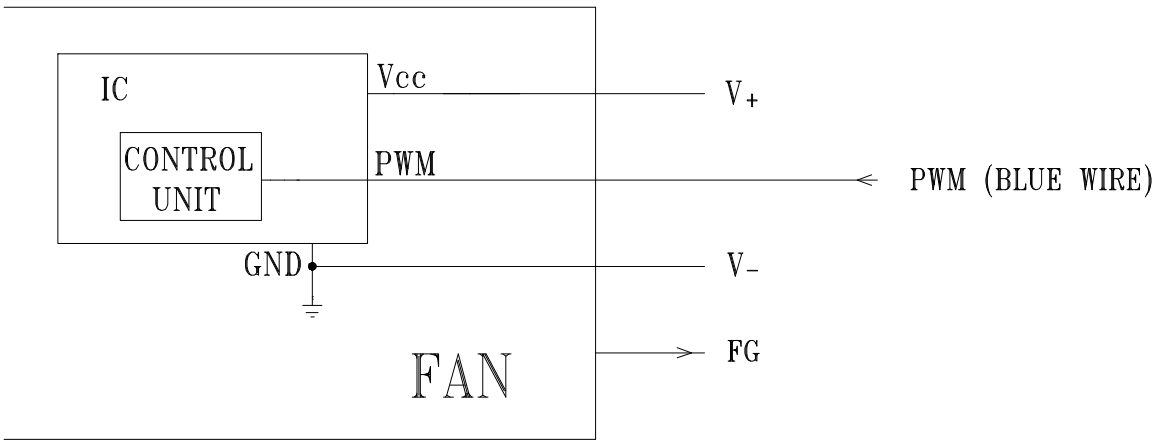
- THE PREFERRED OPERATING POINT FOR THE FAN IS 25K HZ.
- AT 100% DUTY CYCLE, THE ROTOR WILL SPIN AT MAXIMUM SPEED.
- AT 0% DUTY CYCLE, THE ROTOR WILL STOP.
- WITH CONTROL SIGNAL LEAD DISCONNECTED, THE FAN WILL SPIN AT MAXIMUM SPEED.

12. SPEED VS PWM CONTROL SIGNAL: (AT RATED VOLTAGE & PWM FREQUENCY=25K HZ)

DUTY CYCLE (%)	SPEED R.P.M. (REF.)	CURRENT (A) TYP. (REF.)
100	3300 ± 10%	0.15
0	0	0.003



13. PWM CONTROL LEAD WIRE INPUT IMPEDANCE:



13-1. THE FAN SPEED WILL DEFAULT TO MAXIMUM WHEN THE SPEED CONTROL INPUT IS LEFT UNCONNECTED.



Application Notice

- 1. Delta will not guarantee the performance of the products if the application condition falls outside the parameters set forth in the specification.**
- 2. A written request should be submitted to Delta prior to approval if deviation from this specification is required.**
- 3. Please exercise caution when handling fans. Damage may be caused when pressure is applied to the impeller, if the fans are handled by the lead wires, or if the fan was hard-dropped to the production floor.**
- 4. Except as pertains to some special designs, there is no guarantee that the products will be free from any such safety problems or failures as caused by the introduction of powder, droplets of water or encroachment of insect into the hub.**
- 5. The above-mentioned conditions are representative of some unique examples and viewed as the first point of reference prior to all other information.**
- 6. It is very important to establish the correct polarity before connecting the fan to the power source. Positive (+) and Negative (-). Damage may be caused to the fans if connection is with reverse polarity, if there is no foolproof method to protect against such error specifically mentioned in this spec.**
- 7. Delta fans without special protection are not suitable where any corrosive fluids are introduced to their environment.**
- 8. Please ensure all fans are stored according to the storage temperature limits specified. Do not store fans in a high humidity environment. We highly recommend performance testing is conducted before shipping, if the fans have been stored over 6 months.**
- 9. Not all fans are provided with the Lock Rotor Protection feature. If you impair the rotation of the impeller for the fans that do not have this function, the performance of those fans will lead to failure.**
- 10. Please be cautious when mounting the fan. Incorrect mounting of fans may cause excess resonance, vibration and subsequent noise.**
- 11. It is important to consider safety when testing the fans. A suitable fan guard should be fitted to the fan to guard against any potential for personal injury.**
- 12. Except where specifically stated, all tests are carried out at room (ambient) temperature and relative humidity conditions of 25°C, 65% RH. The test value is only for fan performance itself.**
- 13. Be certain to connect an “ 4.7μF or greater” capacitor to the fan externally when the application calls for using multiple fans in parallel, to avoid any unstable power.**